

Statement of Conformity

Best Laboratory Co., Ltd.

No. 336, Ba Lian RD., Sec. 1, Hsi Chih City, Taipei Hsien, Taiwan, R.O.C.
Telephone: 886-2-2646-2899 Facsimile: 886-2-2646-2870

EMC Certificate

Applicant : Advantech Co., Ltd.

Address : Fl.4, No, 108-3, Ming-Chuan Road,
Shing-Tien City, Taipei, Taiwan, R.O.C.

Equipment: Industrial PC

Model : PCI-6872

Has fully complied with the requirements set out in the council directive on the approximation of the law of the members states relating to Electromagnetic Compatibility Directive (89/336/EEC). For the evaluation regarding EMC, the following standards were applied:

EMI: EN 61000-6-3:2001 -> EN 55022:1998, EN 61000-3-2:2000, EN 61000-3-3:1995

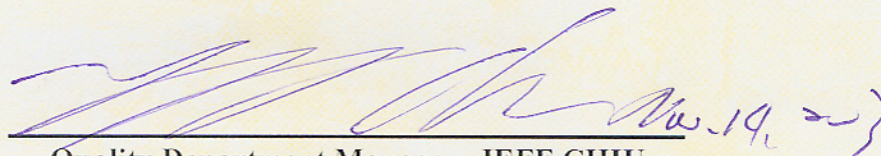
EMS: EN 55024:1998 -> EN 61000-4-2:1998, EN 61000-4-3:1998,
EN 61000-4-4:1995, EN 61000-4-5:1995,
EN 61000-4-6:1996, EN 61000-4-8:1993,
EN 61000-4-11:1994,

The date of the measurement: Nov. 12, 2003

The date of the certification signed: Nov. 14, 2003

The number of EMC Certificate: CER-A01-CE-92437

Test Laboratory


Quality Department Manager: JEFF CHIU



This verification is based on a single evaluation of one sample of above-mentioned products. It does not imply any assessment of the whole production and does not permit the use of the logo of the test laboratory.

EMC TEST REPORT

Applicant : Advantech Co., Ltd.

Equipment: Industrial PC

Model : PCI-6872

Test Report Certification

Best Laboratory Co., Ltd.

No. 336, Ba Lian Rd., Sec. 1, Hsi Chih City, Taipei Hsien, Taiwan, R.O.C.

Tel: 886-2-2646-2899 Fax: 886-2-2646-2870

Applicant : Advantech Co., Ltd.

Address : Fl.4, No. 108-3, Ming-Chuan Road,
Shing-Tien City, Taipei, Taiwan, R.O.C.

Equipment : Industrial PC

Model : PCI-6872

Device's Class : Class B Device

Measurement Standard : EN 61000-6-3/2001, EN 55024/1998

Measurement Procedure : EN 55022/1998, EN 61000-3-2/2000, EN 61000-3-3/1995
EN 61000-4-2/1998, EN 61000-4-3/1998, EN 61000-4-4/1995,
EN 61000-4-5/1995, EN 61000-4-6/1996, EN 61000-4-8/1993
EN 61000-4-11/1994

Operation Voltage : 230VAC, 50Hz

Test Result : **Compliance** (Detail showed in the test report)

Sample Received : Oct. 23, 2003

Test Date : Nov. 12, 2003

Report Number : RE-A01-CE-92437

Test Firm : No. 336, Ba Lian Rd., Sec. 1,
Hsi Chih City, Taipei Hsien, Taiwan, R.O.C.

Remark:

- (1)The test report is only relating to the sample tested
- (2)The test report shall not be reproduced except in full, without the written approval of Best Laboratory Co., Ltd.
- (3)The test result of this report are traceable to the national or international standards.

Prepared : ANNIE PI
ANNIE PI

Approved : JEFF CHIU (Title: Quality Department Manager)
JEFF CHIU

Date Issued : Nov. 14, 2003

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1. General Information

1.1 EUT Description

Applicant : Advantech Co., Ltd.

Address : Fl.4, No. 108-3, Ming-Chuan Road,
Shing-Tien City, Taipei, Taiwan, R.O.C.

Equipment : Industrial PC

Model : PCI-6872

Device's Class : Class B Device

Operation Voltage : 230VAC, 50Hz

Output Ports :

USB#1~ #4 Ports : Each port is connected with one USB mouse which data cable is 120 cm long, shielded, no ferrite bead.

Serial Port : Connected with one external modem, via one RS-232 cable which data cable is 1.6 meters long, non-shielded, no ferrite bead.

LAN#1, #2 Ports : Each port is connected with one RJ-45 cable, 25 meters long, shielded, no ferrite bead, to the far-end HUB.

PS/2 Port : Connected with one PS/2 keyboard and PS/2 mouse which length is 120 cm long, non-shielded, no ferrite bead, via a Y data cable which length is 80 cm long, non-shielded, no ferrite bead.

Parallel Port : Connected with the Printer which data cable is 1.8 meters long, non-shielded, with ferrite core (Brand: KC; Model: KCF-100-B).

Power Port : Via a 180 cm long, non-shielded, no ferrite bead, power cable to the AC power source.

1.2 Test System Detail

Monitor : HITACHI

Model No. : CM771U
Serial No. : V0E001074
FCC ID : DoC Approval
BSMI : 3882A707
Power Type : 100-240VAC, 50/60Hz, 1.5A, Switching
Power Cord : 180cm long, non-shielded, no ferrite bead.
Data Cable : 120cm long, shielded, with ferrite bead
Backshell : Metal
Connected Port : VGA Port

Keyboard : HP (Pavilion)

Model No. : 5181
Serial No. : BE22100091
FCC ID : DoC Approval
BSMI : 3892C981
Power Type : By PC
Data Cable : 180cm long, shielded, no ferrite bead
Backshell : Metal
Connected Port : PS/2 Keyboard Port

Mouse : Compaq

Model No. : 6511-VA
Serial No. : 99P0781RSC23816551S00000
FCC ID : N/A
BSMI : 4882A001
Power Type : By PC
Data Cable : 120cm long, non-shielded, no ferrite bead
Backshell : Metal
Connected Port : PS/2 Mouse Port

USB Mouse : Logitech

Model No. : M-BB48
Serial No. : LZE92250126; LZE93050066
FCC ID : DoC Approval
BSMI : 4872A221
Power Type : By PC
Data Cable : 120cm long, non-shielded, no ferrite bead

Modem : ACEEX

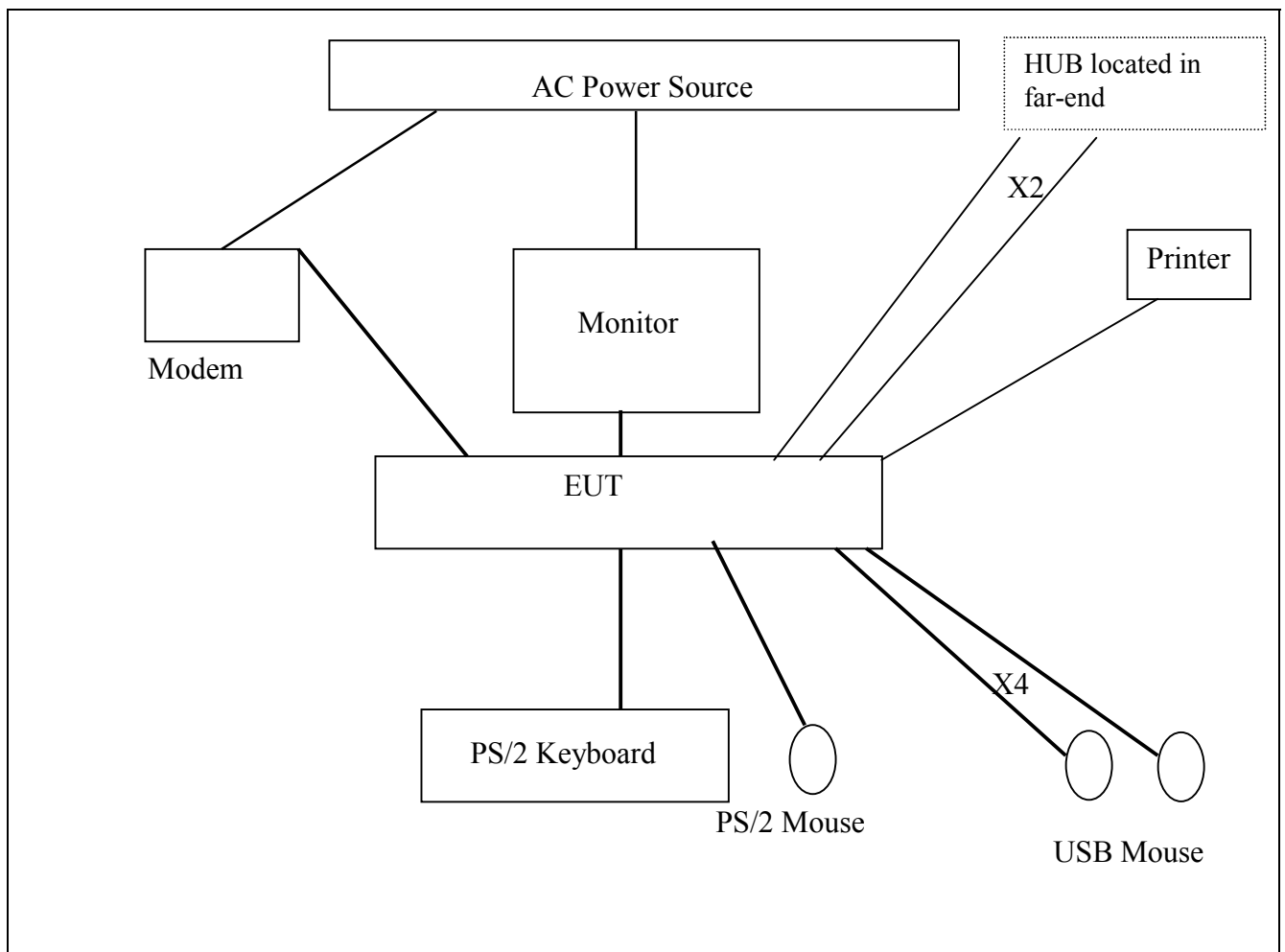
Model No. : XDM-9624
Serial No. : 0017884
FCC ID : IFAXDM-9624
Power Type : 230VAC, 50Hz / 9VAC, 1A
Power Core : 1.9meters long, non-shielded, no ferrite bead
Data Cable : RS-232, shielded, 1.2meters long, no ferrite bead
RJ11C x 2, 7' long, non-shielded, no ferrite bead
Backshell : Metal
Connected Port : Serial Port

1.3 EUT Configuration

- (1) The Serial port of the EUT is connected with an external modem via one RJ-232 cable.
- (2) The two LAN ports of EUT are each connected with one RJ-45 cable to the HUB located in far-end.
- (3) The USB#1~ #4 ports of EUT are each connected with one USB mouse.
- (4) The PS/2 port of EUT is connected with one PS/2 keyboard and PS/2 mouse, via a Y data cable.
- (5) The Parallel port of the EUT is connected with one printer.
- (6) The power port of the EUT is connected with the AC power source via one power cable.

(***PS: Please refers to the Photograph***)

Drawing of Configuration



1.4 EUT Exercise Software

The testing software is provided by the applicant.

It is designed to exercise the EUT in a manner similar to a typical use. The testing software will link two RJ-45 jacks to transmit data. The software will send an "H" pattern to the monitor and the "H" pattern will be shown on the monitor. The software will also send an "H" pattern to the printer and the "H" pattern will be printed out at the printer. The software will also send the data to the modem and the modem will respond to the EUT. The HDD will continuously working sequence in the "Write-Read-Delete" mode. At the same time, the mouse and keyboard will be in continuously self-test mode and responded to the EUT. The software will enable all functions of EUT.

1.5 Test Performed

Conducted emissions were investigated over the frequency range from 0.15MHz to 30MHz using a receiver which bandwidth is set at 9KHz.

Radiated emissions were investigated over the frequency range from 30MHz to 1000MHz using a receiver which bandwidth is set at 120KHz. Radiated measurement was performed at distance that from an antenna to EUT is 10 meters.

The testing result of pretest was shown out that the "Transmitting/Receiving" mode is worse than the "Standby" mode. So, the final measurement was made on the "Transmitting/Receiving" mode.

The testing modes are as following: 640*480, L1=10MHz-L2=10MHz; 640*480, L1=10MHz-L2=100MHz; 640*480, L1=100MHz-L2=10MHz; 640*480, L1=100MHz-L2=100MHz; 800* 600, L1=10MHz-L2=10MHz; 800* 600, L1=10MHz-L2=100MHz; 800* 600, L1=100MHz-L2=10MHz; 800* 600, L1=100MHz-L2=100MHz; 1024*768, L1=10MHz-L2=10MHz; 1024*768, L1=10MHz-L2=100MHz; 1024*768, L1=100MHz-L2=10MHz; 1024*768, L1=100MHz-L2=100MHz;

The testing result of pretest was shown out that the "640*480, L1=100MHz-L2=100MHz" mode is worse than other modes. So, the final measurement was made on the "640*480, L1=100MHz-L2=100MHz" mode.

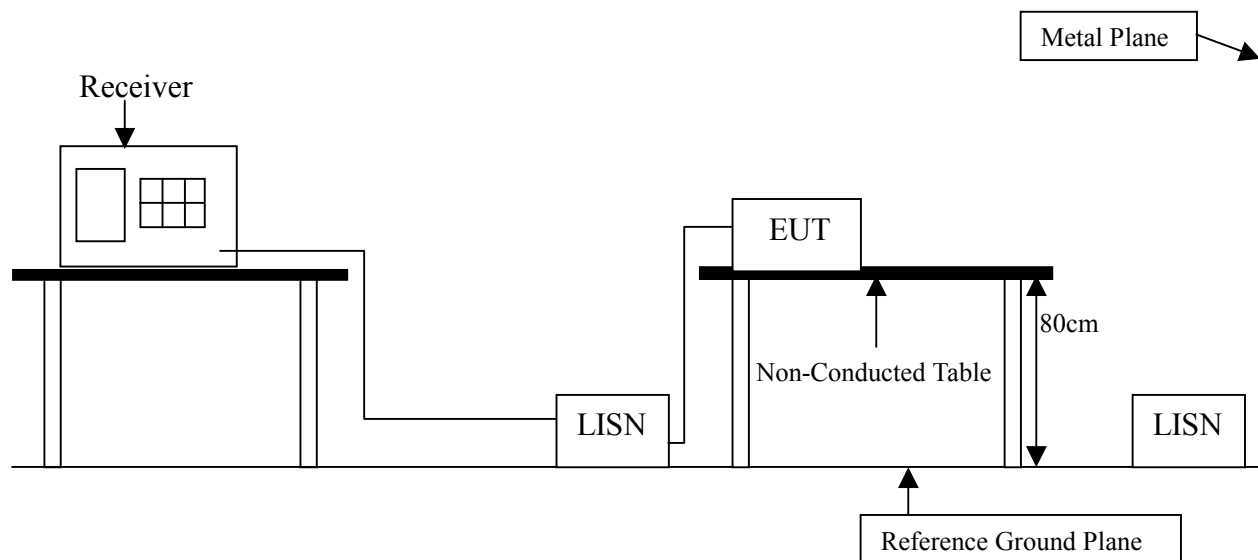
2 Conducted Emission Measurement

2.1 Test Equipment

No.	Instrument	Manufacture	Model	Serial No.	Last Calibrate
1.	LISN (EUT)	Rolf Heine	NNB-2/16Z	99084	May 14, 2003
2.	LISN (AXE)	Rolf Heine	NNB-2/16Z	99086	May 14, 2003
3.	EMI Receiver	Rohde & Schwarz	ESI 7	830154/001	June 27, 2003
4.	50 Ω Terminator	Amphenol	46650-51	N/A	Dec. 10, 2002
5.	RF Cable	Belden	M17/158	MIL-C-17	Jan. 20, 2003

Remark: All equipment upon which need to calibrated are with calibration period of one year.

2.2 Test Set-Up



2.3 Limit

Frequency (MHz)	Limit (dB μ V)			
	Class A		Class B	
	Quasi Peak	Average	Quasi Peak	Average
0.15 ~ 0.50	79	66	66 ~ 56	56 ~ 46
0.50 ~ 5.0	73	60	56	46
5.0 ~ 30.0	73	60	60	50

Remark: In the above table, the tighter limit applies at the band edges.

2.4 Test Procedure

The EUT and simulators are connected to the main power through a line impedance stabilization network (LISN). It provides a 50 ohm / 50 μ H coupling impedance for the measuring equipment. The peripheral devices are also connected to the main power through a LISN that provides a 50 ohm / 50 μ H coupling impedance with 50 ohm termination. (Please refers to the block diagram of the test setup and photograph.)

Both sides of AC line are checked for the maximum conducted emission interference. In order to find the maximum emissions, the relating positions of equipment and all of the interference cables must be changed according to EN 55022/1998 regulation: Information Technology Equipment – Radio Disturbance characteristics - Limit and methods of measurement..

The resolution bandwidth of the receiver is set at 9KHz.

2.5 Test Specification

According to the EN 55022/1998

2.6 Test Result

The emissions that come from the EUT were below the specified limits. The worst case of conducted emissions measurement are shown in the appendix A. The acceptance criterion was met and the EUT has pass the measurement.

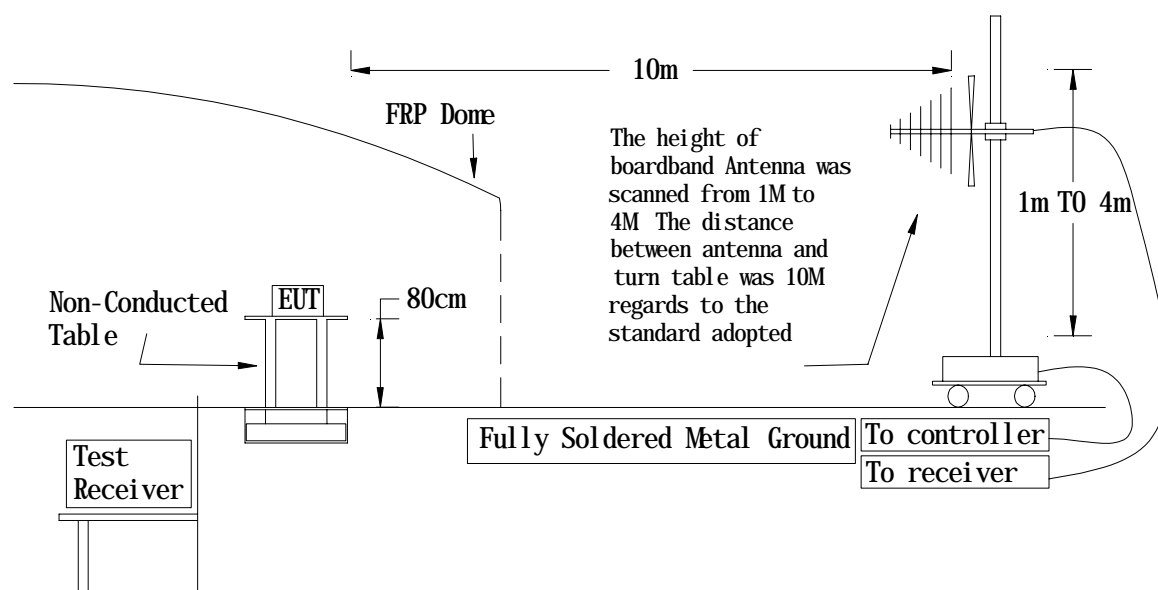
3 Radiated Emission Measurement

3.1 Test Equipment List

No.	Instrument	Manufacture	Model	Serial No.	Last Calibrate
1.	Antenna	Mess-Elektronik	VULB 9160	9160-3078	Jan. 19, 2003
2.	EMI Receiver	Rohde & Schwarz	ESI 7	830154/001	June 27, 2003
3.	RF Cable	Adventest	AD-N-CA-01	2000-0220	Jan. 20, 2003
4.	OATS	Bestlab	N/A	OATS#1	May 28, 2003

Remark: All equipment upon which need to calibrated are with calibration period of one year.

3.2 Test Setup



3.3 Limit

Frequency (MHz)	Class A		Class B	
	Distance (Meter)	Limit (dB μ V/m)	Distance (Meter)	Limit (dB μ V/m)
30 ~ 230	10	40	10	30
230 ~ 1000	10	47	10	37

Remark: In the above table, the tighter limit applies at the band edges

3.4 Test Procedure

The EUT and its simulators are placed on turn table, non-ducted and wooden, which is 0.8 meter above ground. The turn table rotates 360 degree to determine the position of the maximum emission level. The EUT was positioned such that distance from antenna to the EUT is 10 meters.

The antenna is moved up and down between 1 meter to 4 meter to receive the maximum emission level.

Both horizontal and vertical polarization of the antenna are set on measurement. In order to find the maximum emission, all of the interference cables must be manipulated according to EN 55022/1998 regulation: Information Technology Equipment – Radio Disturbance characteristics - Limit and methods of measurement.

The bandwidth set on the field strength is 120KHz when the frequency range is below 1GHz

3.5 Test Specification

According to EN 55022/1998

3.6 Test Result

The emissions that come from the EUT was below the specified limits. The worst case of radiated emissions measurement are shown in the appendix A. The acceptance criterion was met and the EUT has pass the measurement.

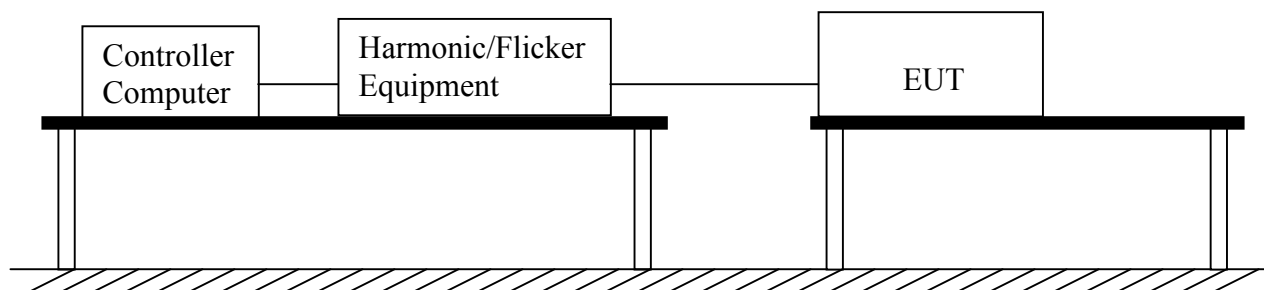
4 Power Harmonic and Voltage Fluctuation Measurement

4.1 Power Harmonic and Voltage Fluctuation Test Equipment List

No.	Instrument	Manufacture	Model	Serial No.	Last Calibrate
1.	H/F Test System	EMC Partner	Harmonic-1000	325807	May 10, 2003

Remark: All equipment upon which need to calibrated are with calibration period of one year.

4.2 Test Setup



4.3 Limit of Harmonic Current

Limit of Harmonic Currents

Harmonic Order	Maximum Permissible Harmonic Current (Ampere)	Harmonic Order	Maximum Permissible Harmonic Current (Ampere)
Odd Harmonic		Even Harmonic	
3	2.30	2	1.08
5	1.14	4	0.43
7	0.77	6	0.30
9	0.40	$8 \leq n \leq 40$	$0.23 \times 8/n$
11	0.33		
13	0.21		
$15 \leq n \leq 39$	$0.15 \times 15/n$		

4.4 Test Procedure

The EUT is supplied in series with power analyzer from a power source has the same normal voltage and frequency as the rated supply voltage and the equipment under test. The rated voltage at the supply voltage of EUT of 0.94 times and 1.06 times shall be performed.

4.5 Test Specification

According to EN 61000-3-2/2000, EN 61000-3-3/1995

4.6 Test Result

The measurement of the power harmonics, which test at the extremes of EUT's supply range, was investigated and the test result was shown on the Appendix A. The acceptance criterion was met and the EUT has pass the measurement.

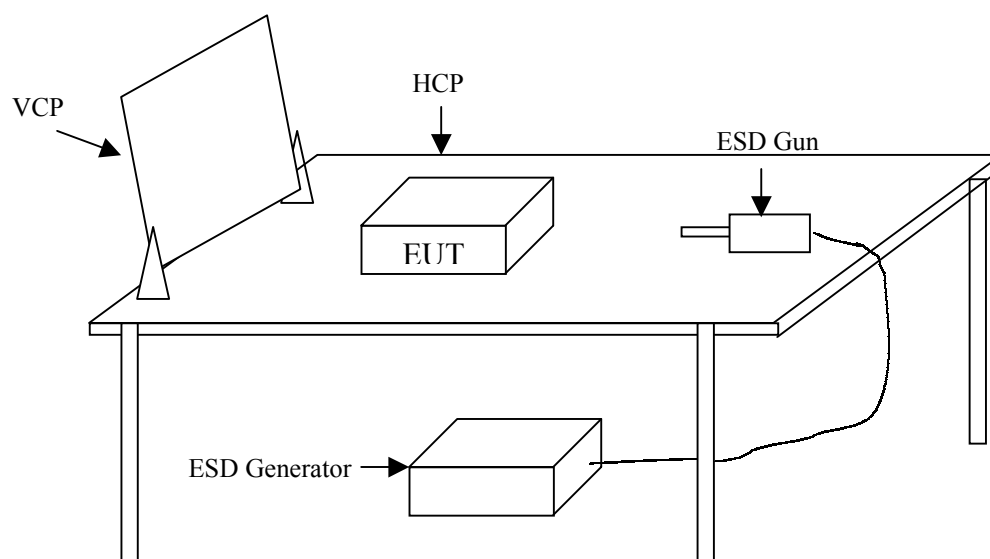
5 Electrostatic Discharge (ESD)

5.1 Test Equipment List

No.	Instrument	Manufacture	Model	Serial No.	Last Calibrate
1.	ESD Emulator	Noiseken	ESS-100L	0199C02380	Sep. 05, 2003

Remark: All equipment upon which need to calibrated are with calibration period of one year.

5.2 Test Setup



5.3 Test Level

Item	Environment	Unit	Test Specification	Performance Criteria
Enclosure Room	Electrostatic Discharge	KV(Charge Voltage)	8 (Air Discharge) 4 (Contact Discharge)	B

5.4 Test Procedure

Direct applicant of discharge to the EUT:

Contact discharge was applied only to the conducted surfaces of the EUT.

Air discharge was applied only to the non-conductive surfaces of the EUT.

When the measurement was taken, The ESD discharger was performed in single discharge. For the single discharge time between successive single discharges will keep on one second. It was at least ten single discharges with positive and negative at the same selected pointed. The selected pointed, which was performed with electrostatic discharge, was marked on the red label on the EUT.

Indirect applicant of discharge to the EUT:

Vertical Coupling Plane (VCP)

The coupling plane, of dimensions 0.5m x 0.5m, is placed parallel to, and positioned at a distance 0.1m from, the EUT, with the discharge electrode touching the coupling plane.

The four faces of the EUT will be performed with electrostatic discharge. It was at least ten single discharges with positive and negative at the same selected point.

Horizontal Coupling Plane (HCP)

The coupling plane is placed under the EUT. The generator shall be positioned vertically at a distance of 0.1m from the EUT, with the discharge electrode touching the coupling.

The four faces of the EUT will be performed with electrostatic discharge. It was at least ten single discharges with positive and negative at the same selected pointed.

5.5 Test Specification

According to EN 61000-4-2/1998

5.6 Test Result

The measurement of the electrostatic discharge was investigated and the test result was shown on the Appendix A. The acceptance criterion was met and the EUT has passed the measurement.

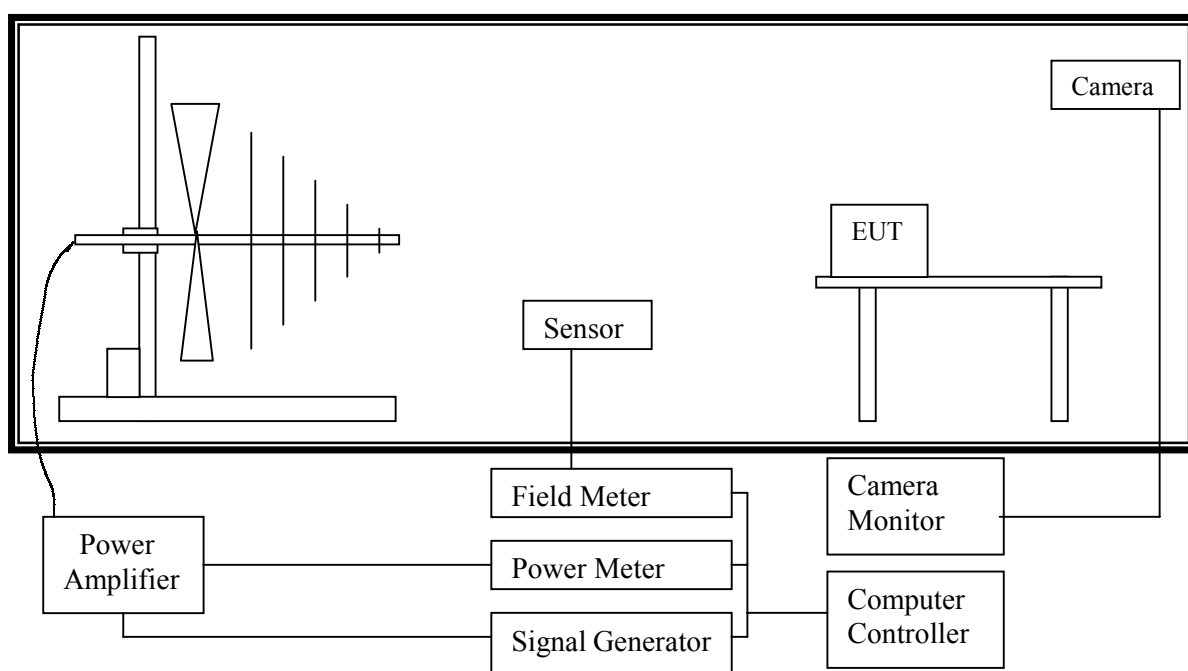
6 Radiated Susceptibility (RS)

6.1 Test Equipment List

No.	Instrument	Manufacture	Model	Serial No.	Last Calibrate
1.	Signal Generator	HP	8648C	3623A03457	Jan. 17, 2003
2.	Amplifier	IFI	CMX50	D019-0200	Mar. 13, 2003
3.	Field Monitor	Amplifier Research	FM 2000	20391	Mar 03, 2003

Remark: All equipment upon which need to calibrated are with calibration period of one and half year.

6.2 Test Setup



6.3 Test Level

Item	Environment	Unit	Test Specification	Performance Criteria
Enclosure Room	Radio – Frequency	MHz	80 ~ 1000	
	Electromagnetic Field	V/m (unmodulated, rms)	3	A
	Amplitude Modulated	%AM (1KHz)	80	

6.4 Test Procedure

The EUT and load, which are placed on a wooden table that the height is 0.8 meter above ground, are placed with one coincident with the calibration plane such that the distance from antenna to the EUT is 3 meters.

Both horizontal and vertical polarization of the antenna position and four sides of the EUT are set on measurement.

In order to judge the EUT performance, a CCD camera is used to monitor the situation of EUT. All the scanning conditions are as follows:

Condition of Test	Remarks
EN 61000-4-3/1998	
1. Field Strength	3V/M; Level 2
2. Radiated Signal	AM 80% modulated with 1KHz
3. Scanning Frequencies	80MHz ~ 1000MHz
4. Dwell Time	3 seconds
5. Frequency step size Δf	1%
6. The rate of swept of frequency	1.5×10^{-3} decades/s

6.5 Specification

According to EN 61000-4-3/1998

6.6 Test Result

The measurement of the radiated susceptibility was investigated and the test result was shown on the appendix A. The acceptance criterion was met and the EUT has passed the measurement.

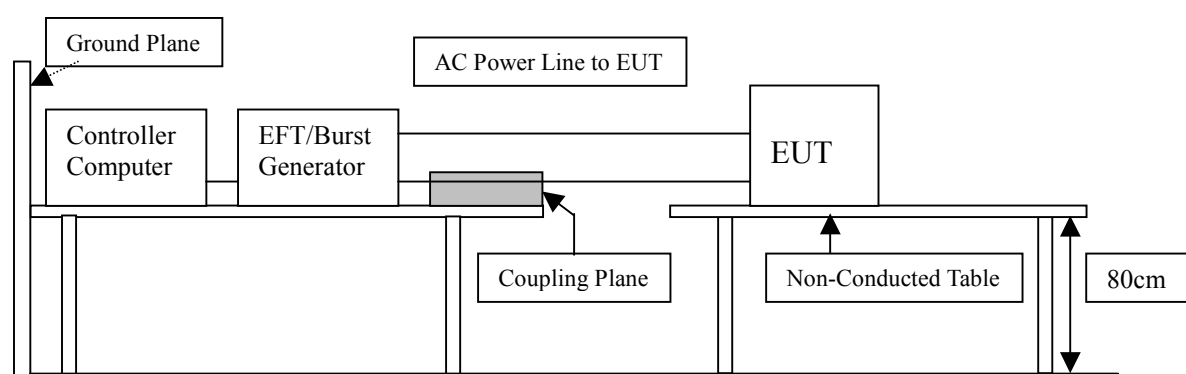
7 Electrical Fast Transient/Burst (EFT/B)

7.1 Test Equipment List

No.	Instrument	Manufacture	Model	Serial No.	Last Calibrate
1.	EMC Test System	EMC Partner	Transient-1000	TR1000-341	Sep. 04, 2003
2.	Absorbing Clamp	EMC Partner	Transient-1000	CNEFT1000-176	Sep. 04, 2003

Remark: All equipment upon which need to calibrated are with calibration period of one year.

7.2 Test Setup



7.3 Test Level

Item	Environment	Unit	Test Specification	Performance Criteria
Ports for signal Lines and Control Lines				B
	Fast Transients Common Mode	KV (Peak)	0.5	
		Tr/Ts (ns)	5/50	
		Rep. Frequency (KHz)	5	
DC Input and DC Output Power Ports				B
	Fast Transients Common Mode	KV (Peak)	0.5	
		Tr/Ts (ns)	5/50	
		Rep. Frequency (KHz)	5	
Input and Output AC Power Ports				B
	Fast Transients Common Mode	KV (Peak)	1	
		Tr/Ts (ns)	5/50	
		Rep. Frequency (KHz)	5	
Functional Earth Ports				B
	Fast Transients Common Mode	KV (Peak)	0.5	
		Tr/Ts (ns)	5/50	
		Rep. Frequency (KHz)	5	

7.4 Test Procedure

The EUT and load are placed on a wooden table that is 0.8meter height above a metal ground plane dimension is 1m x 1m and thickness is at least 0.2mm. It also projected beyond the EUT by at lease 0.1meter on all sides.

For Input and Output AC power or DC Input and DC Output Power Ports:

The EUT is connected with the power mains through a coupling device that directly couples the EFT interference signal.

Each of the line and nature conductors is impressed with burst noise for 1 minute.
For Functional Earth Port:

The EUT is connected to the power mains through a coupling device that directly couples the EFT interference signal.

The protective earth line (PE) is impressed with burst noise for 1 minute.

The length of power cord between the coupling device and the EUT shall be 1 meter.
For signal Lines and Control Lines Test:

The EFT interference signal is through a coupling clamp device couples to the signal and control lines of the EUT with burst noise for 1 minute.

7.5 Test Specification

According to EN 61000-4-4/1995

7.6 Test Result

The measurement of the Electrical Fast Transient/Burst was investigated and test result was shown on the appendix A. The acceptance criterion was met and the EUT has passed the measurement.

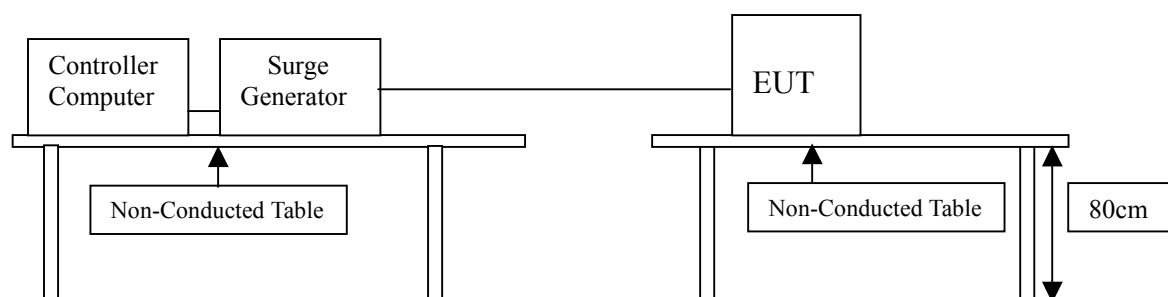
8. Surge

8.1 Test Equipment List

No	Instrument	Manufacture	Model	Serial No.	Last Calibrate
1.	EMC Test System	EMC Partner	Transient-1000	TR1000-341	Sep. 04, 2003

Remark: All equipment upon which need to calibrated are with calibration period of one year.

8.2 Test Setup



8.3 Test Level

Item	Environment	Unit	Test Specification	Performance Criteria
Dc Input and DC Output Power Ports	Surge	Tr/Ts (μ s)	1.2/50(8/20)	B
	Line to Ground	KV	± 0.5	
	Line to Line	KV	± 0.5	
AC Input and Ac Output Power Ports	Surge	Tr/Ts (μ s)	1.2/50(8/20)	B
	Line to Ground	KV	± 2	
	Line to Line	KV	± 1	

8.4 Test Procedure

The EUT and its load are placed on a table which is 0.8 meter height above a metal ground plane dimension is 1 meter x 1 meter and the thickness is 0.5 mm. It's also projected beyond the EUT at least 0.1 meter on all sides. The length of power cord between the coupling device and the EUT shall be 2meter or less.

For Input and Output AC Power or DC Input and Dc Output Power Ports:

The EUT is connected to the power mains through a coupling device that directly couples the Surge interference signal.

The Surge noise shall be applied synchronized to the voltage phase at 0°, 90°, 180°, 270° and the peak value of the AC voltage wave. (Positive and Negative)

Each of line-earth and line-line is impressed with a sequence of five surge voltages with interval of 1 minute.

8.5 Test Specification

According to EN 61000-4-5/1995

8.6 Test Result

The Measurement of the Surge was investigated and the test result was shown on the appendix A. The acceptance criterion was met and the EUT has passed the test.

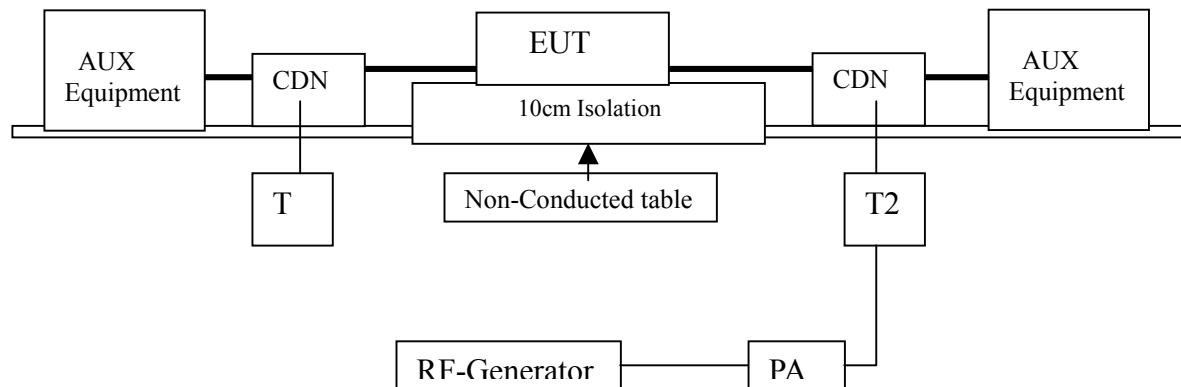
9. Conducted Susceptibility

9.1 Test Equipment List

No.	Instrument	Manufacture	Model	Serial No.	Last Calibrate
1.	CLAMP	FCC	F-203I-23mm	337	Jan. 21, 2003
2.	CDN	FCC	FCC-801-M3-32A	20116	Jan. 21, 2003
3.	CDN	FCC	FCC-801-M3-32A	2019	Jan. 21, 2003
4.	Signal Generator	HP	8648C	3623A03457	Jan. 17, 2003
5.	Amplifier	IFI	CMX50	D019-0200	Mar. 13, 2003

Remark: All equipment upon which need to calibrated are with calibration period of one year.

9.2 Test Setup



9.3 Test Level

Item	Environment	Unit	Test Specification	Performance Criteria
Ports for Signal Lines and Data Buses, not involved in process control, etc.				
	Radio-Frequency	MHz	0.15 ~ 80	A
	Common Mode	V (rms, Unmodulated)	3	
	Amplitude Modulated	%AM (1KHz)	80	
		Source Impedance	150	
Ac Input and AC Output and DC Input and DC output Ports and Functional Earth Ports				
	Radio-Frequency	MHz	0.15 ~ 80	A
	Common Mode	V (rms, Unmodulated)	3	
	Amplitude Modulated	%AM (1KHz)	80	
		Source Impedance	150	

9.4 Test Procedure

The EUT are placed on a table which is 0.8meter height and a ground reference plane on the table, the EUT are placed upon table and use a 10cm insulation between the EUT and ground reference plane.

For AC Input and AC Output Power or DC Input and DC Output Power Ports:

The EUT is connected to the power mains through a coupling and decoupling networks for power supply lines. It also directly couples the disturbance signal into EUT.

Use CDN-M2 for two wires or CDN-M3 for three wires.

For Signal Lines and Control Lines Test:

The disturbance signal is through a coupling and decoupling networks (CDN) or EM-clamp device couples to the signal and control lines of the EUT.

All scanning frequencies conditions are as following:

Condition of Test	Remarks:
1. Field Strength	130dB μ V (3V), Level 2
2. Radiated Signal	AM 80% modulated with 1KHz
3. Scanning frequencies	0.15MHz ~ 80MHz
4. Dwell Time	3 seconds
5. Frequency step size Δf	1%
6. The rate of Swept of Frequency	1.5×10^{-3} decades/s

9.5 Test Specification

According to EN 61000-4-6/1996

9.6 Test Result

The Measurement of the Conducted Susceptibility was investigated and the test result was shown on the appendix A. The acceptance criterion was met and the EUT has passed the test.

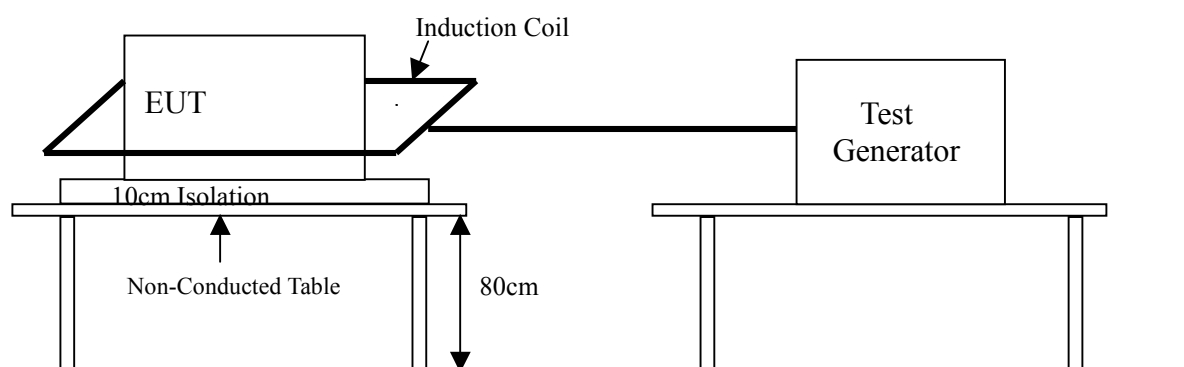
10 Power Frequency Magnetic Field

10.1 Test Equipment List

No.	Instrument	Manufacture	Model	Serial No.	Last Calibrate
1.	EMC Test System	EMC Partner	Transient-1000	TR1000-341	Sep. 04, 2003
2.	Magnetic Coil	EMC Partner	MF-1000	MF1000-1-51	Sep. 04, 2003

Remark: All equipment upon which need to calibrated are with calibration period of one year.

10.2 Test Setup



10.3 Test Level

Item	Environment	Unit	Test Specification	Performance Criteria
Enclosure Room				
Power-Frequency	50	Hz		A
Magnetic Field	1	A/M		

10.4 Test Procedure

The EUT and its load are placed on a table that is 0.8 meter above the metal ground plane dimension is at least 1 meter x 1 meter. The test magnetic field shall be placed at least than 3 meters distance from the induction coil.

The test magnetic field shall be applied by the immersion method to the EUT. The induction coil shall be rotated by 90° in order to expose the EUT to the test field with different orientation (X, Y, Z orientation).

10.5 Test Specification

According to EN 61000-4-8/1993

10.6 Test Result

The Measurement of the Power Frequency Magnetic Field was investigated and the test result was shown on the appendix A. The acceptance criterion was met and the EUT has passed the test.

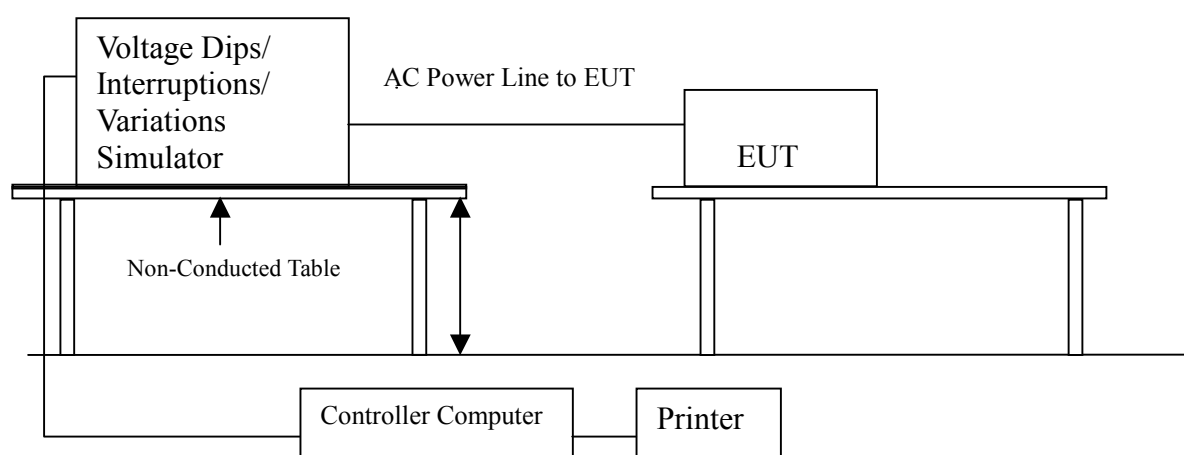
11. Voltage Dips and Interruption Measurement

11.1 Test Equipment List

No.	Instrument	Manufacture	Model	Serial No.	Last Calibrate
1.	EMC Test System	EMC Partner	Transient-1000	TR1000-341	Sep. 04, 2003

Remark: All equipment upon which need to calibrated are with calibration period of one year.

11.2 Test setup



11.3 Test Level

Item	Environment	Unit	Test Specification	Performance Criteria
Ac Input and AC Output Power Ports				
	Voltage Dips		30% Reduction 500ms	C
			>95% Reduction 10ms	B
	Voltage Interruption		>95% Reduction 5000ms	C

11.4 Test Procedure

The EUT and its load are placed on a wooden table which is 0.8 meter above a metal ground plane which dimension is 1 meter x 1 meter, the thickness is 0.65mm. It projected beyond the EUT by at least 0.1 meter on all sides. The power cord shall be used the shortest power cord as specified by the manufacturer.

For Voltage Dips / Interruption Test:

The EUT is connected to the power mains through a coupling device that directly couples to the Voltage Dips and Interruption Generator.

The EUT shall be tested for 30% voltage dips of supplied voltage and duration time is 500ms, for 95% voltage dips of supplied voltage and duration time is 10ms with a sequence of three voltage dips with intervals of 10 seconds, and for 95% voltage interruption of supplied voltage and the duration time is 5000ms with a sequence of three voltage interruptions with intervals of 10 seconds.

Voltage phase shifting are shall occur at 0°, 45°, 90°, 135°, 180°, 225°, 270°, 315° of the voltage.

11.5 Test Specification

According to EN 61000-4-11/1994

11.6 Test Result

The Measurement of the Voltage Dips and Interruption was investigated and the test result was shown on the appendix A. The acceptance criterion was met and the EUT has passed the test.

12 Modification List for EMC Complying Test

13 Appendix

Appendix A: Summary of Test Result

Appendix B: The test photograph of EUT

Appendix C: The Detail Photograph of EUT

Appendix A: Summary of Test Result

The test result in the emission and immunity were performed according to the requirement of measurement standard and procedures. Best Laboratory is assumed full responsibility for the accuracy and completeness of these measurements. The Test data of the emissions and immunity are listed as the appendix data.

All these tests are carried out with the EUT in normal operation, which was defined as:

******* EMC Test Result: The EUT has been pass the all measurements. *******

The uncertainty is calculated in accordance with NAMAS NIS 81, the total uncertainty for this test is as follows:

⇒ Emission Test

- | | |
|--|---------|
| * Uncertainty in the Conducted Emission Measurement: | <±2.0dB |
| * Uncertainty in the Radiated Emission Measurement: | <±4.0dB |

Conducted Emission Test

Test Date : Nov. 10, 2003
 EUT : Industrial PC
 Testing Mode : 640 × 480 ; L1=10MHz – L2=10MHz
 Temperature : 26°C
 Humidity : 68%RH

Line:

Frequency (KHz)	Emission Level (dBμV)			Limit (dBμV)		Margin (dB)	
	Peak	QP	Avg.	QP	Avg.	QP	Avg.
151.7000	50.25	***	***	65.95	55.95	***	-5.70
297.0500	41.98	***	***	61.80	51.80	***	-9.82
592.8500	43.10	***	***	56.00	46.00	***	-2.90
891.2000	42.34	***	***	56.00	46.00	***	-3.66
1185.0000	38.20	***	***	56.00	46.00	***	-7.80
1780.0000	37.56	***	***	56.00	46.00	***	-8.44
3265.0000	35.09	***	***	56.00	46.00	***	-10.91
4440.0000	33.17	***	***	56.00	46.00	***	-12.83
11856.0000	33.87	***	***	60.00	50.00	***	-16.13
18648.0000	35.62	***	***	60.00	50.00	***	-14.38

Nature:

Frequency (KHz)	Emission Level (dBμV)			Limit (dBμV)		Margin (dB)	
	Peak	QP	Avg.	QP	Avg.	QP	Avg.
163.36000	46.02	***	***	65.61	55.61	***	-9.59
294.5000	40.58	***	***	61.87	51.87	***	-11.29
593.7000	43.80	***	***	56.00	46.00	***	-2.20
891.2000	42.68	***	***	56.00	46.00	***	-3.32
1185.0000	38.04	***	***	56.00	46.00	***	-7.96
1775.0000	35.86	***	***	56.00	46.00	***	-10.14
2075.0000	34.86	***	***	56.00	46.00	***	-11.14
3260.0000	33.74	***	***	56.00	46.00	***	-12.26
9776.0000	33.34	***	***	60.00	50.00	***	-16.66
18696.0000	34.62	***	***	60.00	50.00	***	-15.38

Remark:

1. The above Emission Level are all under the Average Limit.
2. The “ Correction Factor ” contains: Insertion Loss of LISN, cable loss.
3. The formula of “Emission Level “ is as follow:
 Reading Amplitude (dBμV) + Correction Factor (dB) = Emission Level (dBμV).
4. The formula of “ Margin ” is as follow:
 Emission Level (dBμV) – Limit (dBμV) = Margin (dB).

Conducted Emission Test

Test Date : Nov. 10, 2003
 EUT : Industrial PC
 Testing Mode : 640 × 480 ; L1=10MHz – L2=100MHz
 Temperature : 26°C
 Humidity : 68%RH

Line:

Frequency (KHz)	Emission Level (dBμV)			Limit (dBμV)		Margin (dB)	
	Peak	QP	Avg.	QP	Avg.	QP	Avg.
162.7500	48.80	***	***	65.64	55.64	***	-6.84
228.2000	42.79	***	***	63.77	53.77	***	-10.98
296.2000	43.07	***	***	61.82	51.82	***	-8.75
592.0000	43.65	***	***	56.00	46.00	***	-2.35
888.6500	42.72	***	***	56.00	46.00	***	-3.28
1185.0000	38.77	***	***	56.00	46.00	***	-7.23
1775.0000	38.36	***	***	56.00	46.00	***	-7.64
2070.0000	35.58	***	***	56.00	46.00	***	-10.42
2365.0000	35.55	***	***	56.00	46.00	***	-10.45
13480.0000	36.11	***	***	60.00	50.00	***	-13.89

Nature:

Frequency (KHz)	Emission Level (dBμV)			Limit (dBμV)		Margin (dB)	
	Peak	QP	Avg.	QP	Avg.	QP	Avg.
150.0000	49.02	***	***	66.00	56.00	***	-6.98
165.3000	46.10	***	***	65.56	55.56	***	-9.46
296.2000	40.73	***	***	61.82	51.82	***	-11.09
593.7000	43.98	***	***	56.00	46.00	***	-2.02
889.5000	42.83	***	***	56.00	46.00	***	-3.17
1185.0000	38.06	***	***	56.00	46.00	***	-7.94
1775.0000	36.42	***	***	56.00	46.00	***	-9.58
3550.0000	33.89	***	***	56.00	46.00	***	-12.11
14208.0000	38.17	***	***	60.00	50.00	***	-11.83
18240.0000	35.38	***	***	60.00	50.00	***	-14.62

Remark:

1. The above Emission Level are all under the Average Limit.
2. The “ Correction Factor ” contains: Insertion Loss of LISN, cable loss.
3. The formula of “Emission Level “ is as follow:
 Reading Amplitude (dBμV) + Correction Factor (dB) = Emission Level (dBμV).
4. The formula of “ Margin ” is as follow:
 Emission Level (dBμV) – Limit (dBμV) = Margin (dB).

Conducted Emission Test

Test Date : Nov. 10, 2003
 EUT : Industrial PC
 Testing Mode : 640 × 480 ; L1=100MHz – L2=10MHz
 Temperature : 26°C
 Humidity : 68%RH

Line:

Frequency (KHz)	Emission Level (dBμV)			Limit (dBμV)		Margin (dB)	
	Peak	QP	Avg.	QP	Avg.	QP	Avg.
150.8500	49.90	***	***	65.98	55.98	***	-6.08
301.3000	40.15	***	***	61.68	51.68	***	-11.53
597.1000	41.75	***	***	56.00	46.00	***	-4.25
897.1500	40.98	***	***	56.00	46.00	***	-5.02
1195.0000	36.62	***	***	56.00	46.00	***	-9.38
1790.0000	35.94	***	***	56.00	46.00	***	-10.06
2390.0000	33.84	***	***	56.00	46.00	***	-12.16
3280.0000	34.45	***	***	56.00	46.00	***	-11.55
13416.0000	34.97	***	***	60.00	50.00	***	-15.03
17592.0000	34.58	***	***	60.00	50.00	***	-15.42

Nature:

Frequency (KHz)	Emission Level (dBμV)			Limit (dBμV)		Margin (dB)	
	Peak	QP	Avg.	QP	Avg.	QP	Avg.
155.1000	44.53	***	***	65.85	55.85	***	-11.32
209.5000	40.52	***	***	64.30	54.30	***	-13.78
301.3000	38.00	***	***	61.68	51.68	***	-13.68
597.9500	41.89	***	***	56.00	46.00	***	-4.11
899.7000	40.70	***	***	56.00	46.00	***	-5.30
1195.0000	35.84	***	***	56.00	46.00	***	-10.16
1490.0000	32.84	***	***	56.00	46.00	***	-13.16
1790.0000	34.59	***	***	56.00	46.00	***	-11.41
11648.0000	35.44	***	***	60.00	50.00	***	-14.56
18304.0000	36.34	***	***	60.00	50.00	***	-13.66

Remark:

1. The above Emission Level are all under the Average Limit.
2. The “ Correction Factor ” contains: Insertion Loss of LISN, cable loss.
3. The formula of “Emission Level “ is as follow:
 Reading Amplitude (dBμV) + Correction Factor (dB) = Emission Level (dBμV).
4. The formula of “ Margin ” is as follow:
 Emission Level (dBμV) – Limit (dBμV) = Margin (dB).

Conducted Emission Test

Test Date : Nov. 10, 2003
 EUT : Industrial PC
 Testing Mode : 640 × 480 ; L1=100MHz – L2=100MHz
 Temperature : 26°C
 Humidity : 68%RH

Line:

Frequency (KHz)	Emission Level (dBμV)			Limit (dBμV)		Margin (dB)	
	Peak	QP	Avg.	QP	Avg.	QP	Avg.
196.7500	47.59	***	***	64.66	54.66	***	-7.07
305.5500	40.18	***	***	61.56	51.56	***	-11.38
604.7500	38.87	***	***	56.00	46.00	***	-7.13
910.7500	37.95	***	***	56.00	46.00	***	-8.05
1210.0000	35.48	***	***	56.00	46.00	***	-10.52
2120.0000	31.77	***	***	56.00	46.00	***	-14.23
3325.0000	31.73	***	***	56.00	46.00	***	-14.27
8472.0000	32.67	***	***	60.00	56.00	***	-17.33
9392.0000	34.37	***	***	60.00	50.00	***	-15.63
13480.0000	39.60	***	***	60.00	50.00	***	-10.40

Nature:

Frequency (KHz)	Emission Level (dBμV)			Limit (dBμV)		Margin (dB)	
	Peak	QP	Avg.	QP	Avg.	QP	Avg.
197.6000	45.38	***	***	64.64	54.64	***	-9.26
303.8500	38.39	***	***	61.60	51.60	***	-13.21
604.7500	39.65	***	***	56.00	46.00	***	-6.35
907.3500	38.05	***	***	56.00	46.00	***	-7.95
1205.0000	33.47	***	***	56.00	46.00	***	-12.53
1815.0000	31.70	***	***	56.00	46.00	***	-14.30
2415.0000	30.89	***	***	56.00	46.00	***	-15.11
3320.0000	30.87	***	***	56.00	46.00	***	-15.13
4225.0000	29.52	***	***	56.00	46.00	***	-16.48
14272.0000	37.34	***	***	60.00	50.00	***	-12.66

Remark:

1. The above Emission Level are all under the Average Limit.
2. The “ Correction Factor ” contains: Insertion Loss of LISN, cable loss.
3. The formula of “Emission Level “ is as follow:
 Reading Amplitude (dBμV) + Correction Factor (dB) = Emission Level (dBμV).
4. The formula of “ Margin ” is as follow:
 Emission Level (dBμV) – Limit (dBμV) = Margin (dB).

Conducted Emission Test

Test Date : Nov. 10, 2003
 EUT : Industrial PC
 Testing Mode : 800 × 600 ; L1=10MHz – L2=10MHz
 Temperature : 26°C
 Humidity : 68%RH

Line:

Frequency (KHz)	Emission Level (dBμV)			Limit (dBμV)		Margin (dB)	
	Peak	QP	Avg.	QP	Avg.	QP	Avg.
168.7000	47.77	***	***	65.47	55.47	***	-7.70
299.6000	42.45	***	***	61.73	51.73	***	-9.28
596.2500	43.07	***	***	56.00	46.00	***	-2.93
891.2000	42.23	***	***	56.00	46.00	***	-3.77
1185.0000	37.93	***	***	56.00	46.00	***	-8.07
1780.0000	37.76	***	***	56.00	46.00	***	-8.24
2075.0000	35.08	***	***	56.00	46.00	***	-10.92
3265.0000	34.73	***	***	56.00	46.00	***	-11.27
3560.0000	34.95	***	***	56.00	46.00	***	-11.05
18400.0000	34.56	***	***	60.00	50.00	***	-15.44

Nature:

Frequency (KHz)	Emission Level (dBμV)			Limit (dBμV)		Margin (dB)	
	Peak	QP	Avg.	QP	Avg.	QP	Avg.
229.0500	40.84	***	***	63.74	53.74	***	-12.90
297.9000	40.11	***	***	61.77	51.77	***	-11.66
596.2500	43.27	***	***	56.00	46.00	***	-2.73
892.9000	42.12	***	***	56.00	46.00	***	-3.88
1190.0000	37.29	***	***	56.00	46.00	***	-8.71
1485.0000	32.98	***	***	56.00	46.00	***	-13.02
1780.0000	35.43	***	***	56.00	46.00	***	-10.57
2080.0000	34.54	***	***	56.00	46.00	***	-11.46
3260.0000	33.35	***	***	56.00	46.00	***	-12.65
18456.0000	35.55	***	***	60.00	50.00	***	-14.45

Remark:

1. The above Emission Level are all under the Average Limit.
2. The “ Correction Factor ” contains: Insertion Loss of LISN, cable loss.
3. The formula of “Emission Level “ is as follow:
 Reading Amplitude (dBμV) + Correction Factor (dB) = Emission Level (dBμV).
4. The formula of “ Margin ” is as follow:
 Emission Level (dBμV) – Limit (dBμV) = Margin (dB).

Conducted Emission Test

Test Date : Nov. 10, 2003
 EUT : Industrial PC
 Testing Mode : 800 × 600 ; L1=10MHz – L2=100MHz
 Temperature : 26°C
 Humidity : 68%RH

Line:

Frequency (KHz)	Emission Level (dBμV)			Limit (dBμV)		Margin (dB)	
	Peak	QP	Avg.	QP	Avg.	QP	Avg.
154.2500	50.47	***	***	65.88	55.88	***	-5.41
195.0500	43.65	***	***	64.71	54.71	***	-11.06
298.7500	43.56	***	***	61.75	51.75	***	-8.19
591.1500	43.86	***	***	56.00	46.00	***	-2.14
878.4500	43.01	***	***	56.00	46.00	***	-2.99
1190.0000	38.55	***	***	56.00	46.00	***	-7.45
2345.0000	36.66	***	***	56.00	46.00	***	-9.34
3220.0000	35.02	***	***	56.00	46.00	***	-10.98
14208.0000	36.40	***	***	60.00	50.00	***	-13.60
18248.0000	36.12	***	***	60.00	50.00	***	-13.88

Nature:

Frequency (KHz)	Emission Level (dBμV)			Limit (dBμV)		Margin (dB)	
	Peak	QP	Avg.	QP	Avg.	QP	Avg.
150.8500	48.88	***	***	65.98	55.98	***	-7.10
296.2000	42.53	***	***	61.82	51.82	***	-9.29
585.2000	43.87	***	***	56.00	46.00	***	-2.13
885.2500	43.06	***	***	56.00	46.00	***	-2.94
1175.0000	38.64	***	***	56.00	46.00	***	-7.36
1785.0000	35.50	***	***	56.00	46.00	***	-10.50
2055.0000	35.40	***	***	56.00	46.00	***	-10.60
4400.0000	33.68	***	***	56.00	46.00	***	-12.32
14216.0000	37.66	***	***	60.00	50.00	***	-12.34
16232.0000	36.37	***	***	60.00	50.00	***	-13.63

Remark:

1. The above Emission Level are all under the Average Limit.
2. The “ Correction Factor ” contains: Insertion Loss of LISN, cable loss.
3. The formula of “Emission Level “ is as follow:
 Reading Amplitude (dBμV) + Correction Factor (dB) = Emission Level (dBμV).
4. The formula of “ Margin ” is as follow:
 Emission Level (dBμV) – Limit (dBμV) = Margin (dB).

Conducted Emission Test

Test Date : Nov. 10, 2003
 EUT : Industrial PC
 Testing Mode : 800 × 600 ; L1=100MHz – L2=10MHz
 Temperature : 26°C
 Humidity : 68%RH

Line:

Frequency (KHz)	Emission Level (dBμV)			Limit (dBμV)		Margin (dB)	
	Peak	QP	Avg.	QP	Avg.	QP	Avg.
157.6500	49.49	***	***	65.78	55.78	***	-6.29
229.9000	43.45	***	***	63.72	53.72	***	-10.27
298.7500	40.52	***	***	61.75	51.75	***	-11.23
596.2500	41.87	***	***	56.00	46.00	***	-4.13
895.4500	41.00	***	***	56.00	46.00	***	-5.00
1195.0000	36.91	***	***	56.00	46.00	***	-9.09
1790.0000	36.89	***	***	56.00	46.00	***	-9.11
3280.0000	34.53	***	***	56.00	46.00	***	-11.47
13480.0000	36.75	***	***	60.00	50.00	***	-13.25
18152.0000	36.70	***	***	60.00	50.00	***	-13.30

Nature:

Frequency (KHz)	Emission Level (dBμV)			Limit (dBμV)		Margin (dB)	
	Peak	QP	Avg.	QP	Avg.	QP	Avg.
152.5500	46.65	***	***	65.93	55.93	***	-9.28
227.3500	41.50	***	***	63.79	53.79	***	-12.29
301.3000	40.48	***	***	61.68	51.68	***	-11.20
597.1000	42.60	***	***	56.00	46.00	***	-3.40
896.3000	41.39	***	***	56.00	46.00	***	-4.61
1190.0000	36.29	***	***	56.00	46.00	***	-9.71
1490.0000	32.86	***	***	56.00	46.00	***	-13.14
1785.0000	34.73	***	***	56.00	46.00	***	-11.27
2085.0000	33.61	***	***	56.00	46.00	***	-12.39
13416.0000	35.89	***	***	60.00	50.00	***	-14.11

Remark:

1. The above Emission Level are all under the Average Limit.
2. The “ Correction Factor ” contains: Insertion Loss of LISN, cable loss.
3. The formula of “Emission Level “ is as follow:
 Reading Amplitude (dBμV) + Correction Factor (dB) = Emission Level (dBμV).
4. The formula of “ Margin ” is as follow:
 Emission Level (dBμV) – Limit (dBμV) = Margin (dB).

Conducted Emission Test

Test Date : Nov. 10, 2003
 EUT : Industrial PC
 Testing Mode : 800 × 600 ; L1=100MHz – L2=100MHz
 Temperature : 26°C
 Humidity : 68%RH

Line:

Frequency (KHz)	Emission Level (dBμV)			Limit (dBμV)		Margin (dB)	
	Peak	QP	Avg.	QP	Avg.	QP	Avg.
181.4500	47.13	***	***	65.10	55.10	***	-7.97
305.5500	40.59	***	***	61.56	51.56	***	-10.97
609.8500	38.55	***	***	56.00	46.00	***	-7.45
913.3000	37.41	***	***	56.00	46.00	***	-8.59
1215.0000	35.46	***	***	56.00	46.00	***	-10.54
1820.0000	31.48	***	***	56.00	46.00	***	-14.52
2120.0000	31.34	***	***	56.00	46.00	***	-14.66
3335.0000	31.78	***	***	56.00	46.00	***	-14.22
13480.0000	38.35	***	***	60.00	50.00	***	-11.65
16224.0000	37.11	***	***	60.00	50.00	***	-12.89

Nature:

Frequency (KHz)	Emission Level (dBμV)			Limit (dBμV)		Margin (dB)	
	Peak	QP	Avg.	QP	Avg.	QP	Avg.
184.0000	44.05	***	***	65.03	55.03	***	-10.98
199.3000	44.04	***	***	64.59	54.59	***	-10.55
303.8500	37.94	***	***	61.60	51.60	***	-13.66
609.0000	38.46	***	***	56.00	46.00	***	-7.54
915.0000	37.20	***	***	56.00	46.00	***	-8.80
1520.0000	29.73	***	***	56.00	46.00	***	-16.27
1825.0000	30.23	***	***	56.00	46.00	***	-15.77
4265.0000	30.03	***	***	56.00	46.00	***	-15.97
9432.0000	34.37	***	***	60.00	50.00	***	-15.63
14208.0000	39.21	***	***	60.00	50.00	***	-10.79

Remark:

1. The above Emission Level are all under the Average Limit.
2. The “ Correction Factor ” contains: Insertion Loss of LISN, cable loss.
3. The formula of “Emission Level “ is as follow:
 Reading Amplitude (dBμV) + Correction Factor (dB) = Emission Level (dBμV).
4. The formula of “ Margin ” is as follow:
 Emission Level (dBμV) – Limit (dBμV) = Margin (dB).

Conducted Emission Test

Test Date : Nov. 10, 2003
 EUT : Industrial PC
 Testing Mode : 1024 × 768 ; L1=10MHz – L2=10MHz
 Temperature : 26°C
 Humidity : 68%RH

Line:

Frequency (KHz)	Emission Level (dBμV)			Limit (dBμV)		Margin (dB)	
	Peak	QP	Avg.	QP	Avg.	QP	Avg.
298.7500	41.34	***	***	61.75	51.75	***	-10.41
596.2500	42.74	***	***	56.00	46.00	***	-3.26
893.7500	41.83	***	***	56.00	46.00	***	-4.17
1190.0000	37.43	***	***	56.00	46.00	***	-8.57
1785.0000	37.74	***	***	56.00	46.00	***	-8.26
3270.0000	34.63	***	***	56.00	46.00	***	-11.37
9992.0000	33.52	***	***	60.00	50.00	***	-16.48
11880.0000	34.20	***	***	60.00	50.00	***	-15.80
13808.0000	35.44	***	***	60.00	50.00	***	-14.56
18392.0000	34.16	***	***	60.00	50.00	***	-15.84

Nature:

Frequency (KHz)	Emission Level (dBμV)			Limit (dBμV)		Margin (dB)	
	Peak	QP	Avg.	QP	Avg.	QP	Avg.
300.4500	41.33	***	***	61.70	51.70	***	-10.37
594.5500	43.16	***	***	56.00	46.00	***	-2.84
746.7000	33.81	***	***	56.00	46.00	***	-12.19
892.9000	42.05	***	***	56.00	46.00	***	-3.95
1185.0000	36.86	***	***	56.00	46.00	***	-9.14
1785.0000	35.52	***	***	56.00	46.00	***	-10.48
2080.0000	34.16	***	***	56.00	46.00	***	-11.84
3265.0000	33.69	***	***	56.00	46.00	***	-12.31
11872.0000	34.37	***	***	60.00	50.00	***	-15.63
18416.0000	35.62	***	***	60.00	50.00	***	-14.38

Remark:

1. The above Emission Level are all under the Average Limit.
2. The “ Correction Factor ” contains: Insertion Loss of LISN, cable loss.
3. The formula of “Emission Level “ is as follow:
 Reading Amplitude (dBμV) + Correction Factor (dB) = Emission Level (dBμV).
4. The formula of “ Margin ” is as follow:
 Emission Level (dBμV) – Limit (dBμV) = Margin (dB).

Conducted Emission Test

Test Date : Nov. 10, 2003
 EUT : Industrial PC
 Testing Mode : 1024 × 768 ; L1=10MHz – L2=100MHz
 Temperature : 26°C
 Humidity : 68%RH

Line:

Frequency (KHz)	Emission Level (dBμV)			Limit (dBμV)		Margin (dB)	
	Peak	QP	Avg.	QP	Avg.	QP	Avg.
293.6500	43.71	***	***	61.90	51.90	***	-8.19
586.0500	43.98	***	***	56.00	46.00	***	-2.02
877.6000	43.57	***	***	56.00	46.00	***	-2.43
1190.0000	39.14	***	***	56.00	46.00	***	-6.86
1785.0000	37.13	***	***	56.00	46.00	***	-8.87
2345.0000	35.93	***	***	56.00	46.00	***	-10.07
3215.0000	34.97	***	***	56.00	46.00	***	-11.03
3515.0000	35.02	***	***	56.00	46.00	***	-10.98
14152.0000	36.54	***	***	60.00	50.00	***	-13.46
18240.0000	35.84	***	***	60.00	50.00	***	-14.16

Nature:

Frequency (KHz)	Emission Level (dBμV)			Limit (dBμV)		Margin (dB)	
	Peak	QP	Avg.	QP	Avg.	QP	Avg.
155.1000	48.12	***	***	65.85	55.85	***	-7.73
296.2000	41.96	***	***	61.82	51.82	***	-9.86
586.9000	44.28	***	***	56.00	46.00	***	-1.72
881.8500	43.46	***	***	56.00	46.00	***	-2.54
1190.0000	38.51	***	***	56.00	46.00	***	-7.49
1785.0000	35.85	***	***	56.00	46.00	***	-10.15
2080.0000	35.46	***	***	56.00	46.00	***	-10.54
3220.0000	33.83	***	***	56.00	46.00	***	-12.17
14216.0000	38.09	***	***	60.00	50.00	***	-11.91
23896.0000	39.77	***	***	60.00	50.00	***	-10.23

Remark:

1. The above Emission Level are all under the Average Limit.
2. The “ Correction Factor ” contains: Insertion Loss of LISN, cable loss.
3. The formula of “Emission Level “ is as follow:
 Reading Amplitude (dBμV) + Correction Factor (dB) = Emission Level (dBμV).
4. The formula of “ Margin ” is as follow:
 Emission Level (dBμV) – Limit (dBμV) = Margin (dB).

Conducted Emission Test

Test Date : Nov. 10, 2003
 EUT : Industrial PC
 Testing Mode : 1024 × 768 ; L1=100MHz – L2=10MHz
 Temperature : 26°C
 Humidity : 68%RH

Line:

Frequency (KHz)	Emission Level (dBμV)			Limit (dBμV)		Margin (dB)	
	Peak	QP	Avg.	QP	Avg.	QP	Avg.
153.4000	49.43	***	***	65.90	55.90	***	-6.47
229.9000	44.12	***	***	63.72	53.72	***	-9.60
301.3000	41.98	***	***	61.68	51.68	***	-9.70
595.4000	42.22	***	***	56.00	46.00	***	-3.78
892.0500	40.91	***	***	56.00	46.00	***	-5.09
1185.0000	35.69	***	***	56.00	46.00	***	-10.31
1785.0000	35.41	***	***	56.00	46.00	***	-10.59
3270.0000	32.96	***	***	56.00	46.00	***	-13.04
13416.0000	35.45	***	***	60.00	50.00	***	-14.55
18480.0000	35.02	***	***	60.00	50.00	***	-14.98

Nature:

Frequency (KHz)	Emission Level (dBμV)			Limit (dBμV)		Margin (dB)	
	Peak	QP	Avg.	QP	Avg.	QP	Avg.
151.7000	47.20	***	***	65.95	55.95	***	-8.75
233.3000	40.65	***	***	63.62	53.62	***	-12.97
301.3000	40.01	***	***	61.68	51.68	***	-11.67
596.2500	42.70	***	***	56.00	46.00	***	-3.30
893.7500	41.33	***	***	56.00	46.00	***	-4.67
1190.0000	36.54	***	***	56.00	46.00	***	-9.46
1785.0000	35.02	***	***	56.00	46.00	***	-10.98
2085.0000	33.77	***	***	56.00	46.00	***	-12.23
11896.0000	34.37	***	***	60.00	50.00	***	-15.63
13360.0000	35.67	***	***	60.00	50.00	***	-14.33

Remark:

1. The above Emission Level are all under the Average Limit.
2. The “ Correction Factor ” contains: Insertion Loss of LISN, cable loss.
3. The formula of “Emission Level “ is as follow:
 Reading Amplitude (dBμV) + Correction Factor (dB) = Emission Level (dBμV).
4. The formula of “ Margin ” is as follow:
 Emission Level (dBμV) – Limit (dBμV) = Margin (dB).

Conducted Emission Test

Test Date : Nov. 10, 2003
 EUT : Industrial PC
 Testing Mode : 1024 × 768 ; L1=100MHz – L2=100MHz
 Temperature : 26°C
 Humidity : 68%RH

Line:

Frequency (KHz)	Emission Level (dBμV)			Limit (dBμV)		Margin (dB)	
	Peak	QP	Avg.	QP	Avg.	QP	Avg.
169.5500	46.95	***	***	65.44	55.44	***	-8.49
308.1000	39.32	***	***	61.48	51.48	***	-12.16
611.5500	36.82	***	***	56.00	46.00	***	9.18
918.4000	35.87	***	***	56.00	46.00	***	-10.13
1220.0000	34.39	***	***	56.00	46.00	***	-11.61
2140.0000	32.69	***	***	56.00	46.00	***	-13.31
3360.0000	31.39	***	***	56.00	46.00	***	-14.61
13416.0000	38.46	***	***	60.00	50.00	***	-11.54
16224.0000	37.79	***	***	60.00	50.00	***	-12.21
18360.0000	36.80	***	***	60.00	50.00	***	-13.20

Nature:

Frequency (KHz)	Emission Level (dBμV)			Limit (dBμV)		Margin (dB)	
	Peak	QP	Avg.	QP	Avg.	QP	Avg.
201.0000	44.18	***	***	64.54	54.54	***	-10.36
296.2000	37.70	***	***	61.82	51.82	***	-14.12
611.5500	38.02	***	***	56.00	46.00	***	-7.98
917.5500	36.66	***	***	56.00	46.00	***	-9.34
1220.0000	31.63	***	***	56.00	46.00	***	-14.37
1525.0000	29.37	***	***	56.00	46.00	***	-16.63
1830.0000	29.80	***	***	56.00	46.00	***	-16.20
2140.0000	29.97	***	***	56.00	46.00	***	-16.03
2445.0000	28.65	***	***	56.00	46.00	***	-17.35
13360.0000	39.62	***	***	60.00	50.00	***	-10.38

Remark:

1. The above Emission Level are all under the Average Limit.
2. The “ Correction Factor ” contains: Insertion Loss of LISN, cable loss.
3. The formula of “Emission Level “ is as follow:
 Reading Amplitude (dBμV) + Correction Factor (dB) = Emission Level (dBμV).
4. The formula of “ Margin ” is as follow:
 Emission Level (dBμV) – Limit (dBμV) = Margin (dB).

Radiated Emission Test

Test Date : Nov. 11, 2003
 EUT : Industrial PC
 Testing Mode : 640 × 480 ; L1=100MHz – L2=100MHz
 Polarity : Vertical
 Temperature : 24°C
 Humidity : 51%RH

Frequency (MHz)	Reading Amplitude (dBμV)	Table Degree (°)	Antenna Height (Meter)	Correction Factor (dB/m)	Emission Level (dBμV/m)	Limit (dBμV/m)	Margin (dB)
64.268	19.73	236	1.00	6.21	25.94	30.00	-4.06
125.002	13.75	193	1.00	12.39	26.14	30.00	-3.86
132.595	9.13	23	1.00	12.28	21.41	30.00	-8.59
240.035	13.32	323	1.00	12.37	25.69	37.00	-11.31
375.005	10.44	122	1.00	15.87	26.30	37.00	-10.70

Remark:

1. The “ Correction Factor ” contains antenna factor, cable loss.
2. The formula of “Emission Level “ is as follow:

$$\text{Reading Amplitude (dB}\mu\text{V)} + \text{Correction Factor (dB/m)} = \text{Emission Level (dB}\mu\text{V/m)}.$$
3. The formula of “ Margin ” is as follow:

$$\text{Emission Level (dB}\mu\text{V/m)} - \text{Limit (dB}\mu\text{V/m)} = \text{Margin (dB)}.$$

Radiated Emission Test

Test Date : Nov. 11, 2003
 EUT : Industrial PC
 Testing Mode : 640 × 480 ; L1=100MHz – L2=100MHz
 Polarity : Horizontal
 Temperature : 24°C
 Humidity : 77%RH

Frequency (MHz)	Reading Amplitude (dBμV)	Table Degree (°)	Antenna Height (Meter)	Correction Factor (dB/m)	Emission Level (dBμV/m)	Limit (dBμV/m)	Margin (dB)
64.669	20.33	159	4.00	6.26	26.59	30.00	-3.41
125.006	11.93	193	4.00	12.39	24.31	30.00	-5.69
149.360	13.16	163	4.00	11.38	24.53	30.00	-5.47
250.006	21.24	115	3.86	13.57	34.81	37.00	-2.19
375.002	14.46	258	2.63	15.87	30.32	37.00	-6.68

Remark:

1. The “ Correction Factor ” contains antenna factor, cable loss.
2. The formula of “Emission Level “ is as follow:

$$\text{Reading Amplitude (dB}\mu\text{V)} + \text{Correction Factor (dB/m)} = \text{Emission Level (dB}\mu\text{V/m)}.$$
3. The formula of “ Margin ” is as follow:

$$\text{Emission Level (dB}\mu\text{V/m)} - \text{Limit (dB}\mu\text{V/m)} = \text{Margin (dB)}.$$

Power Harmonic / Fluctuation Test

The testing result is as attached :

研華

protocol
Date : 2003/11/12 下午 04:2 V3.16

File : C:\Program Files\EMC-Partner\Hares\Data\PCI-6872-H.hsu

Operator : Robert Wang
 Unit : Industrial PC
 Serialnumber : RE-A01-CE-92437
 Remarks : PCI-6872 (#1 Adaptor)

Urms = 230.1V Freq = 49.987 Range: 2 A
 Irms = 0.343A Ipk = 0.811A cf = 2.365
 P = 58.31W Pap = 78.87VA pf = 0.739
 THDi = 67.0 % THDu = 0.10 % Class D

Test - Time : 5min (100 %)

Limit Reference: Pmax = 63.371W

Test completed, Result: PASSED

Order	Freq. [Hz]	Iavg [A]	Iavg%L [%]	Irms [A]	Irms%L [%]	Imax [A]	Imax%L [%]	Limit [A]	Status
1	50	0.2662		0.2679		0.2759			
2	100	0.0000		0.0018		0.0022			
3	150	0.2078	96.427	0.2091	97.050	0.2145	99.543	0.2155	
4	200	0.0000		0.0007		0.0010			
5	250	0.1100	91.345	0.1105	91.751	0.1119	92.968	0.1204	
6	300	0.0000		0.0005		0.0006			
7	350	0.0370	58.366	0.0369	58.174	0.0370	58.366	0.0634	
8	400	0.0000		0.0006		0.0007			
9	450	0.0228	72.042	0.0228	72.042	0.0234	73.968	0.0317	
10	500	0.0000		0.0004		0.0005			
11	550	0.0164	73.749	0.0162	73.198	0.0164	73.749	0.0222	
12	600	0.0000		0.0004		0.0004			
13	650	0.0088	46.830	0.0089	47.480	0.0092	48.781	0.0188	
14	700	0.0000		0.0002		0.0002			
15	750	0.0084	51.785	0.0085	52.536	0.0087	53.286	0.0163	
16	800	0.0000		0.0001		0.0002			
17	850	0.0055	38.275	0.0055	38.275	0.0056	39.125	0.0144	
18	900	0.0000		0.0001		0.0002			
19	950	0.0050	38.976	0.0051	39.926	0.0054	41.828	0.0128	
20	1000	0.0000		0.0001		0.0001			
21	1050	0.0000	0.0000	0.0042	35.724	0.0042	35.724	0.0116	
22	1100	0.0000		0.0001		0.0001			
23	1150	0.0000	0.0000	0.0033	31.070	0.0034	32.221	0.0106	
24	1200	0.0000		0.0001		0.0001			
25	1250	0.0000	0.0000	0.0031	31.271	0.0032	32.522	0.0098	
26	1300	0.0000		0.0001		0.0001			
27	1350	0.0000	0.0000	0.0023	25.668	0.0023	25.668	0.0090	
28	1400	0.0000		0.0001		0.0001			
29	1450	0.0000	0.0000	0.0022	26.118	0.0023	27.568	0.0084	
30	1500	0.0000		0.0001		0.0001			
31	1550	0.0000	0.0000	0.0018	23.266	0.0018	23.266	0.0079	
32	1600	0.0000		0.0001		0.0001			
33	1650	0.0000	0.0000	0.0016	21.465	0.0017	23.116	0.0074	
34	1700	0.0000		0.0001		0.0001			
35	1750	0.0000	0.0000	0.0015	21.013	0.0015	21.013	0.0070	
36	1800	0.0000		0.0001		0.0001			
37	1850	0.0000	0.0000	0.0012	18.512	0.0013	20.364	0.0066	
38	1900	0.0000		0.0000		0.0001			
39	1950	0.0000	0.0000	0.0012	19.513	0.0012	19.513	0.0063	
40	2000	0.0000		0.0000		0.0000			

Important:
 Pmax is below 75W. This seems not to be a class D equipment.

研華 protocol
Date : 2003/11/12 下午 04:4 V3.16

File : C:\Program Files\EMC-Partner\Harcos\Data\PCI-6872-F.hsu

Operator Robert Wang
Unit Industrial PC
Serialnumber RE-A01-CE-92437
Remarks PCI-6872 (#1 Adaptor)

Urms = 230.1V Freq = 49.987 Range: 2 A
Irms = 0.342A Ipk = 0.810A cf = 2.369
P = 58.17W Pap = 78.65VA pf = 0.740

Test - Time : 1 x 10min = 10min (100.%)

LIN (Line Impedance Network) : SLIN 0.24ohm +j0.15ohm N:0.16ohm +j0.10ohm

Limits : Plt : 0.65 Pst : 1.00
dmax : 4.00 % dc : 3.30 %
dtLim: 3.30 % dt>Lim: 500ms

Test completed, Result: PASSED

Plt = 0.072

	Pst	P3s	Fli
1	0.072	0.010	0.001

Electrostatic Discharge Test

Item	Amount of Discharge	Voltage	Required Criteria	Complied to Criteria	Results
Air Discharge	10	+2KV	B	B	Pass
	10	-2KV	B	B	Pass
	10	+4KV	B	B	Pass
	10	-4KV	B	B	Pass
	10	+8KV	B	B	Pass
	10	-8KV	B	B	Pass
Contact Discharge	25	+2KV	B	B	Pass
	25	-2KV	B	B	Pass
	25	+4KV	B	B	Pass
	25	-4KV	B	B	Pass
Indirect Discharge	25	+2KV	B	B	Pass
	25	-2KV	B	B	Pass
	25	+4KV	B	B	Pass
	25	-4KV	B	B	Pass

Remark:

- ☐ Criteria A: Operation as intended during and after the measurement
- ☒ Criteria B: Operation as Intended after the test
- ☐ Criteria C: Malfunction during and after, need manual reset
- ☐ Criteria D: The sample is damaged

Radiated Susceptibility

Frequency (MHz)	Position (Angle)	Polarity (H or V)	Field Strength (v/m)	Required Criteria	Complied Criteria	Result
80 ~ 1000	0	H	3	A	A	Pass
80 ~ 1000	0	V	3	A	A	Pass
80 ~ 1000	90	H	3	A	A	Pass
80 ~ 1000	90	V	3	A	A	Pass
80 ~ 1000	180	H	3	A	A	Pass
80 ~ 1000	180	V	3	A	A	Pass
80 ~ 1000	270	H	3	A	A	Pass
80 ~ 1000	270	V	3	A	A	Pass

Remark:

- ☒ (X) Criteria A: Operation as intended during and after the measurement
- ☐ () Criteria B: Operation as Intended after the test
- ☐ () Criteria C: Malfunction during and after, need manual reset
- ☐ () Criteria D: The sample is damaged

Electrical Fast Transient / Burst

Inject Line	Polarity	Voltage (KV)	Inject Time (Second)	Inject Method	Required Criteria	Complied Criteria	Result
L	±	1.0KV	60	Direct	B	B	Pass
N	±	1.0KV	60	Direct	B	B	Pass
PE	±	1.0KV	60	Direct	B	B	Pass
L+N	±	1.0KV	60	Direct	B	B	Pass
L+PE	±	1.0KV	60	Direct	B	B	Pass
N+PE	±	1.0KV	60	Direct	B	B	Pass
L+N+PE	±	1.0KV	60	Direct	B	B	Pass
Clamp	±	0.5KV	60	Couple	B	B	Pass

Remark:

- ☐ Criteria A: Operation as intended during and after the measurement
- ☒ Criteria B: Operation as Intended after the test
- ☐ Criteria C: Malfunction during and after, need manual reset
- ☐ Criteria D: The sample is damaged

Surge Test

Inject Line	Polarity	Angle	Voltage (KV)	Inject Time (Second)		Required Criteria	Complied Criteria	Result
L+N	±	0	0.5KV	60	Direct	B	B	Pass
L+N	±	90	0.5KV	60	Direct	B	B	Pass
L+N	±	180	0.5KV	60	Direct	B	B	Pass
L+N	±	270	0.5KV	60	Direct	B	B	Pass
L+N	±	0	1.0KV	60	Direct	B	B	Pass
L+N	±	90	1.0KV	60	Direct	B	B	Pass
L+N	±	180	1.0KV	60	Direct	B	B	Pass
L+N	±	270	1.0KV	60	Direct	B	B	Pass
L+PE	±	0	0.5KV	60	Direct	B	B	Pass
L+PE	±	90	0.5KV	60	Direct	B	B	Pass
L+PE	±	180	0.5KV	60	Direct	B	B	Pass
L+PE	±	270	0.5KV	60	Direct	B	B	Pass
L+PE	±	0	1.0KV	60	Direct	B	B	Pass
L+PE	±	90	1.0KV	60	Direct	B	B	Pass
L+PE	±	180	1.0KV	60	Direct	B	B	Pass
L+PE	±	270	1.0KV	60	Direct	B	B	Pass
L+PE	±	0	2.0KV	60	Direct	B	B	Pass
L+PE	±	90	2.0KV	60	Direct	B	B	Pass
L+PE	±	180	2.0KV	60	Direct	B	B	Pass
L+PE	±	270	2.0KV	60	Direct	B	B	Pass
N+PE	±	0	0.5KV	60	Direct	B	B	Pass
N+PE	±	90	0.5KV	60	Direct	B	B	Pass
N+PE	±	180	0.5KV	60	Direct	B	B	Pass
N+PE	±	270	0.5KV	60	Direct	B	B	Pass
N+PE	±	0	1.0KV	60	Direct	B	B	Pass
N+PE	±	90	1.0KV	60	Direct	B	B	Pass
N+PE	±	180	1.0KV	60	Direct	B	B	Pass
N+PE	±	270	1.0KV	60	Direct	B	B	Pass
N+PE	±	0	2.0KV	60	Direct	B	B	Pass
N+PE	±	90	2.0KV	60	Direct	B	B	Pass
N+PE	±	180	2.0KV	60	Direct	B	B	Pass
N+PE	±	270	2.0KV	60	Direct	B	B	Pass

Remark:

- ☐ Criteria A: Operation as intended during and after the measurement
- ☒ Criteria B: Operation as Intended after the test
- ☐ Criteria C: Malfunction during and after, need manual reset
- ☐ Criteria D: The sample is damaged

Conducted Susceptibility

Inject Line	Field Strength dB μ V (V)	Inject Method	Required Criteria	Complied Criteria	Result
AC Line	130(3V)	CDN	A	A	Pass
Data Cable	130(3V)	CDN	A	A	Pass

Remark:

- ☒ Criteria A: Operation as intended during and after the measurement
- ☐ Criteria B: Operation as Intended after the test
- ☐ Criteria C: Malfunction during and after, need manual reset
- ☐ Criteria D: The sample is damaged

Power Frequency Magnetic Field Test

Polarization	Frequency (Hz)	Magnetic Strength (A/M)	Required Criteria	Complied Criteria	Result
X Orientation	50	1	A	A	Pass
Y Orientation	50	1	A	A	Pass
Z Orientation	50	1	A	A	Pass

Remark:

- ☒ Criteria A: Operation as intended during and after the measurement
- ☐ Criteria B: Operation as Intended after the test
- ☐ Criteria C: Malfunction during and after, need manual reset
- ☐ Criteria D: The sample is damaged

Voltage Dips and Interruption Test

Voltage Dips and Interruption Reduction (%)	Angle (Degree)	Test Duration (ms)	Required Criteria	Complied Criteria	Result
DIP					
30	0	500	C	C	Pass
30	45	500	C	C	Pass
30	90	500	C	C	Pass
30	135	500	C	C	Pass
30	180	500	C	C	Pass
30	225	500	C	C	Pass
30	270	500	C	C	Pass
30	315	500	C	C	Pass
>95	0	10	B	B	Pass
>95	45	10	B	B	Pass
>95	90	10	B	B	Pass
>95	135	10	B	B	Pass
>95	180	10	B	B	Pass
>95	225	10	B	B	Pass
>95	270	10	B	B	Pass
>95	315	10	B	B	Pass
Interruption					
>95	0	5000	C	C	Pass
>95	45	5000	C	C	Pass
>95	90	5000	C	C	Pass
>95	135	5000	C	C	Pass
>95	180	5000	C	C	Pass
>95	225	5000	C	C	Pass
>95	270	5000	C	C	Pass
>95	315	5000	C	C	Pass

Remark:

- ☐ Criteria A: Operation as intended during and after the measurement
- ☒ Criteria B: Operation as Intended after the test
- ☒ Criteria C: Malfunction during and after, need manual reset
- ☐ Criteria D: The sample is damaged

Appendix B: The Test Photograph of EUT

The Photograph of Conducted Emission Test



The Photograph of Conducted Emission Test



The Photograph of Radiation Susceptibility Test



The Photograph of Electrical Fast Transient/Burst Test



The Photograph of Electrostatic Discharge Test



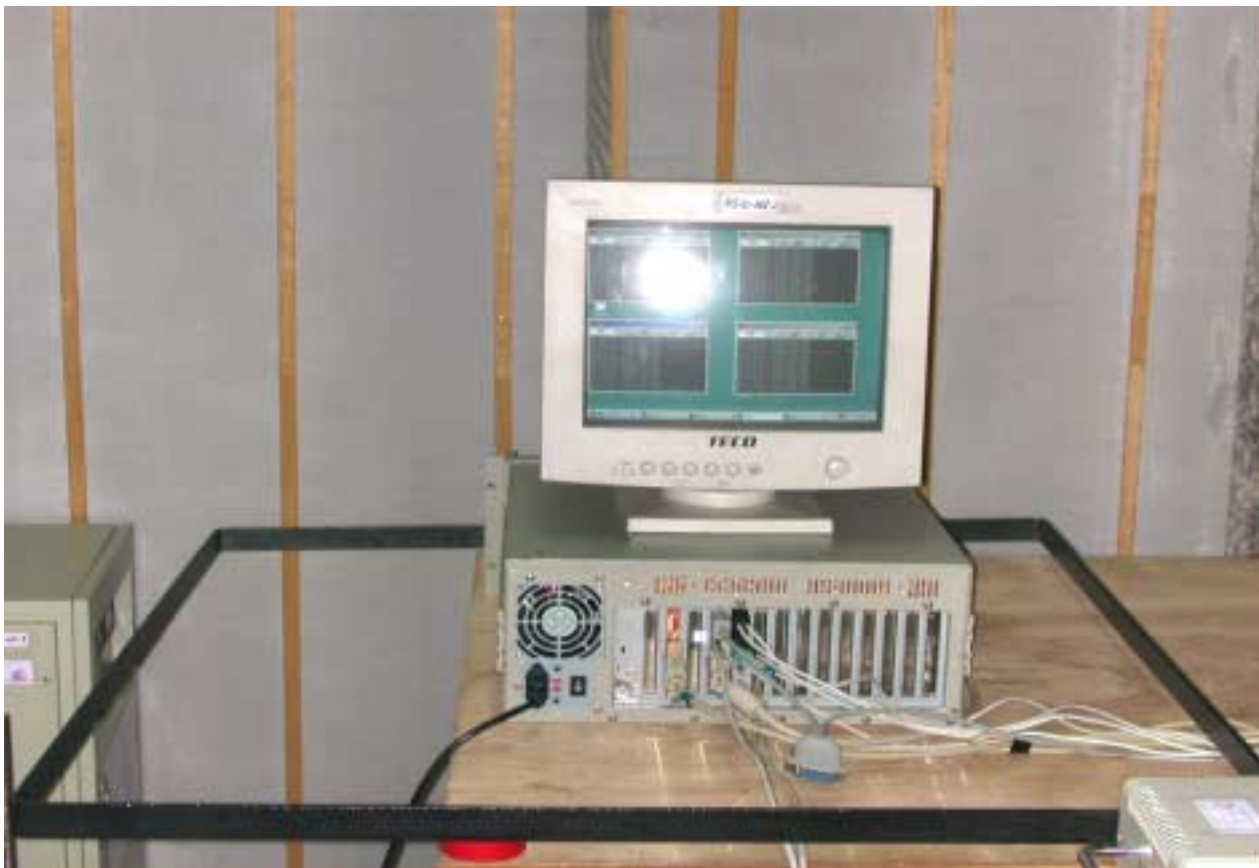
The Photograph of Surge Test



The Photograph of Conducted Susceptibility Test



The Photograph of Power Frequency Magnetic Field Test



The Photograph of Voltage Dips and Interruption Test



Appendix C: The Detail Photograph of EUT







