



# EMC

## TEST REPORT

REPORT NO. : CE88051402

MODEL NO. : IPC-622XXX-30RD

DATE OF TEST : May 17 ~ May 29, 1999

PREPARED FOR : ADVANTECH CO., LTD.

ADDRESS : FL. 4, NO. 108-3, MING-CHUAN ROAD,  
SHING-TIEN CITY TAIPEI HSIEN, TAIWAN

PREPARED BY: ADVANCE DATA TECHNOLOGY CORPORATION



Accredited Laboratory

11F, NO.1, SEC.4, NAN-KING EAST RD.,  
TAIPEI, TAIWAN, R.O.C.

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## 1.

## CERTIFICATION

Issue date: Jun. 8, 1999

Product : INDUSTRIAL COMPUTER  
Trade Name : ADVANTECH  
Model No. : IPC-622XXX-30RD  
Applicant : ADVANTECH CO., LTD.  
Standard : EN 55022:1994+A1: 1995+A2: 1997, **EN 50082-2: 1995**  
Class A EN 61000-4-2: 1995  
EN 61000-4-3: 1996  
EN 61000-4-4: 1995  
EN 61000-4-6: 1996  
EN 61000-4-8: 1993  
ENV 50204: 1995

We hereby certify that one sample (IPC-622P4-30RD) of the designation has been tested in our facility from May 17 to May 29, 1999. The test record, data evaluation and Equipment Under Test (EUT) configurations represent herein are true and accurate representation of the measurements of the sample's EMC characteristics under the conditions herein specified.

TESTED BY : \_\_\_\_\_ , DATE: \_\_\_\_\_  
( Emission ) ( Kent Chen )

TESTED BY : \_\_\_\_\_ , DATE: \_\_\_\_\_  
( Immunity ) ( TM Yeung )

CHECKED BY : \_\_\_\_\_ , DATE: \_\_\_\_\_  
( Ariel Hsieh )

APPROVED BY : \_\_\_\_\_ , DATE: \_\_\_\_\_  
( Mike Su )

**ADVANCE DATA TECHNOLOGY CORPORATION**



Accredited Laboratory



## 2. GENERAL INFORMATION

### 2.1 GENERAL DESCRIPTION OF EUT

Product	:	INDUSTRIAL COMPUTER
Model No.	:	IPC-622XXX-30RD
Power Supply Type	:	48Vdc from DC power supply)
Power Cord	:	NA

Note: The EUT is an INDUSTRIAL COMPUTER, equipped with an advanced 1+1 redundant power supply to increase system reliability.

The XXX in model: IPC-622XXX-30RD represents different backplanes and the X could be defined as A ~ Z, 0 ~ 9 or blank according to different clients' requirement.

During the test, model: **IPC-622P4-30RD** was selected as the representative and therefore only its data is recorded in this report.

The EUT was tested under the following configuration:

* CHASSIS	:	ADVANTECH, model: IPC-622P4 series
* BACKPLANE	:	ADVANTECH, model: PCA-6120P4
* HDD	:	QUANTUM, model: 3.5 series
* FDD	:	TEAC, model: FD-235HF
* CPU BOARD	:	ADVANTECH, model: PCA-6175
* CPU	:	Intel Pentium II 333, 333MHz (66.6 MHz x 5)
* REDUNDANT POWER SUPPLY	:	ETASIS, model: EDR-2302H (x 2)

The video resolution of 1024 x 768 was used during the test.

For more detailed features description, please refer to manufacturer' s specification or User's Manual.

### 2.2 GENERAL DESCRIPTION OF APPLIED STANDARD

According to the manufacturer' s request, the EUT was tested with the requirements of the following standards:

EN 55022: 1994+A1: 1995+A2: 1997, Class A

**EN 50082-2: 1995**

EN 61000-4-2: 1995  
EN 61000-4-3: 1996  
EN 61000-4-4: 1995  
EN 61000-4-6: 1996  
EN 61000-4-8: 1994  
ENV 50204: 1995

All tests are performed and recorded as per above standards.



## 2.3 DESCRIPTION OF SUPPORT UNITS

The EUT has been tested as an independent unit together with other necessary accessories or support units. The following support units or accessories are used to form representative test configuration during the tests.

### FOR EMISSION TEST

No	Product	Brand	Model No.	Serial No.	I/O Cable
1.	COLOR MONITOR	ADI	PD-959	730020U00100291	Shielded Signal (1.2m) Nonshielded Power (1.8m)
2.	KEYBOARD	BTC	5140	765020075	Shielded Signal (1.4m)
3.	KEYBOARD	FORWARD	FDA-104GA	FDKB8110112	Shielded Signal (1.4m)
4.	MOUSE	LOGITECH	M-M30	LTR53500791	Shielded Signal (2.0m)
5.	MODEM	ACEEX	1414	980020540	Shielded Signal (1.2m) Nonshielded Power (1.2m)
6.	PRINTER	HP	2225C+	3030S79116	Shielded Signal (1.2m) Nonshielded Power (1.2m)
7.	AC-DC POWER SUPPLY	TOPWARDELE	6603A	667971	Nonshielded Power (1.8m)

Note: A nonshielded DC power cord (0.5m) was connected between EUT and support unit 7.

### FOR IMMUNITY TEST

No	Product	Brand	Model No.	Serial No.	I/O Cable
1.	COLOR MONITOR	ACER	7234e	NA	Shielded Signal (1.2m) Nonshielded Power (1.8m)
2.	KEYBOARD	BTC	5140	75B110606	Shielded Signal (1.5m)
3.	KEYBOARD	HP	C3758A	C3758-60223	Shielded Signal (1.8m)
4.	MOUSE	DEXIN	A2R800A	80110026	Shielded Signal (1.5m)
5.	MODEM	GVC	F-1128V1R6	96-191-113004	Shielded Signal (1.2m) Nonshielded Power (1.5m)
6.	PRINTER	HP	C2145A	SG5BN160GY	Shielded Signal (1.4m) Nonshielded Power (1.8m)
7.	AC-DC POWER SUPPLY	TOPWARDELE	6603A	667971	Nonshielded Power (1.8m)

Note: A nonshielded DC power cord (0.5m) was connected between EUT and support unit 7.

## 2.4 TEST SETUP

Please refer to the photos of test configuration in Item 6.



### 3. TEST INSTRUMENTS

#### 3.1 TEST INSTRUMENTS (EMISSION)

##### RADIATED EMISSION MEASUREMENT

Description & Manufacturer	Model No.	Serial No.	Calibrated Until
HP Spectrum Analyzer	8594E	3412A01132	Sept. 24, 1999
CHASE Preamplifier	CPA9231A/4	3215	Nov. 1, 1999
HP Preamplifier	8347A	3307A01088	Sept. 9, 1999
ROHDE & SCHWARZ TEST RECEIVER	ESVS 10	846285/012	Dec. 14, 1999
SCHWARZBECK Tunable Dipole Antenna	VHA 9103 UHA 9105	E101051 E101055	Nov. 25, 1999
CHASE BILOG Antenna	CBL6112	2074	Dec. 25, 1999
EMCO Double Ridged Guide Antenna	3115	9312-4192	April 5, 2000
CHANCE Turn Table & Tower Controller	ACS-I	NA	NA
Open Field Test Site	Site 6	ADT-R06	Dec. 24, 1999

Note: 1. The measurement uncertainty is less than +/- 3dB, which is calculated as per NAMAS document NIS81.

2. The calibration interval of the above test instruments is 12 months. And the calibrations are traceable to NML/ROC and NIST/USA.



### 3.2 TEST INSTRUMENTS (IMMUNITY)

Description & Manufacturer	Model No.	Serial No.	Calibrated Until
KeyTek, ESD Test System	2000	9105240/41	Aug. 9, 1999
KeyTek, ESD Simulator	MZ-15/EC	92022232	April 14, 2000
KeyTek, EFT Generator	CE-40	9508257	Sept. 8, 1999
KeyTek, Capacitive Clamp	CE-40-CCL	9508259	Sept. 8, 1999
ROHDE & SCHWARZ Signal Generator	SMY01	840490/009	Sept. 30, 1999
KALMUS Power Amplifier	LA1000V	091995-1	NA
KALMUS Power Amplifier	757LC	091995-2	NA
HOLADAY Field Probe	HI-4422	89915	Oct. 27, 1999
EMCO BiconiLog Antenna	3141	1001	NA
FCC Coupling Decoupling Network	FCC-801-M3-25	48	NA
FCC Coupling Decoupling Network	FCC-801-M2-25	20	NA
FISCHER CUSTOM COMMUNICATIONS EM Injection Clamp	FCC-203I	50	NA
FCC Coupling Decoupling Network	FCC-801-M1-25	17	NA
BOONTON RF Voltage Meter	9200B	331801AE	Dec. 17, 1999
COMTEST Compact Full Anechoic Chamber (7x3x3 m)	CFAC	ADT-S01	Aug. 4, 1999
HAEFELY Magnetic Field Tester	MAG 100.1	083794-06	NA
COMBINOVA Magnetic Field Meter	MFM10	224	Aug. 26, 1999

Note: The calibration interval of the above test instruments is 12 months.

And the calibrations are traceable to NML/ROC and NIST/USA.



### 3.3 LIMITS OF CONDUCTED AND RADIATED EMISSION

#### LIMIT OF RADIATED EMISSION OF EN 55022

FREQUENCY (MHz)	Class A (at 10m)	Class B (at 10m)
	dBuV/m	dBuV/m
30 - 230	40	30
230 - 1000	47	37

- Note: (1) The lower limit shall apply at the transition frequencies.  
(2) Emission level (dBuV/m) = 20 log Emission level (uV/m).  
(3) All emanation from a class A/B digital device or system, including any network of conductors and apparatus connected thereto, shall not exceed the level of field strengths specified above.

#### LIMIT OF CONDUCTED EMISSION OF EN 55022

FREQUENCY (MHz)	Class A (dBuV)		Class B (dBuV)0	
	Quasi-peak	Average	Quasi-peak	Average
0.15 - 0.5	79	66	66 - 56	56 - 46
0.50 - 5.0	73	60	56	46
5.0 - 30.0	73	60	60	50

- Note: (1) The lower limit shall apply at the transition frequencies.  
(2) The limit decreases linearly with the logarithm of the frequency in the range 0.15 to 0.50 MHz  
(3) All emanation from a class A/B digital device or system, including any network of conductors and apparatus connected thereto, shall not exceed the level of field strengths specified above.





## 4. TEST RESULTS (EMISSION)

### 4.1 RADIO DISTURBANCE

Product Family Standard : EN 55022+A1: 1995+A2: 1997, Class A  
Frequency Range : 0.15 - 30 MHz (Conducted Emission)  
30 - 1000 MHz (Radiated Emission)  
Input Voltage : 230 Vac, 50 Hz  
Temperature : 28 degree C  
Humidity : 55 %  
Atmospheric Pressure : 990 mbar

TEST RESULT	Remarks
PASS	Minimum passing margin of radiated emission: -3.2 dB at 45.37 MHz

### 4.2 EUT OPERATION CONDITION

1. Turn on the power of all equipment.
2. Industrial PC (EUT) reads a test program to enable all functions.
3. Industrial PC (EUT) reads and writes messages from HDD and FDD.
4. Industrial PC (EUT) sends "H" messages to monitor and monitor displays "H" patterns on screen.
5. Industrial PC (EUT) sends "H" messages to modem.
6. Industrial PC (EUT) sends "H" messages to printer and the printer prints them on paper.
7. Repeat steps 2-7.



### 4.3 TEST DATA OF RADIATED EMISSION

EUT: **INDUSTRIAL COMPUTER**

MODEL: **IPC-622P4-30RD**

ANT. POLARITY: Horizontal

DETECTOR FUNCTION: Quasi-peak

6 dB BANDWIDTH: 120 kHz

FREQUENCY RANGE: 30-1000 MHz

MEASURED DISTANCE: 10 M

Frequency (MHz)	Correction Factor (dB)	Reading Value (dBuV)	Emission Level (dBuV/m)	Limit (dBuV/m)	Margin (dB)	Antenna Height (cm)	Table Angle (Degree)
55.90	9.2	17.3	26.5	40.0	-13.5	400	21
167.02	10.8	13.9	24.7	40.0	-15.3	400	256
200.89	11.2	6.2	17.4	40.0	-22.6	400	336
215.12	12.5	14.9	27.4	40.0	-12.6	400	38
233.86	14.3	22.2	36.5	47.0	-10.5	319	260
267.26	17.0	25.2	42.2	47.0	-4.8	400	260
300.66	16.2	16.9	33.1	47.0	-13.9	235	164
334.07	18.0	15.7	33.7	47.0	-13.3	285	307
400.89	21.8	17.6	39.4	47.0	-7.6	246	186
534.51	24.4	14.7	39.1	47.0	-7.9	190	51
668.17	26.0	11.0	37.0	47.0	-10.0	207	246

- REMARKS:
1. Emission level (dBuV/m) = Correction Factor (dB)  
+ Reading value (dBuV).
  2. Correction Factor (dB) = Ant. Factor (dB)+Cable loss (dB)
  3. The other emission levels were very low against the limit.
  4. Margin value = Emission level - Limit value



## TEST DATA OF RADIATED EMISSION

EUT: **INDUSTRIAL COMPUTER**

MODEL: **IPC-622P4-30RD**

ANT. POLARITY: Vertical

DETECTOR FUNCTION: Quasi-peak

6 dB BANDWIDTH: 120 kHz

FREQUENCY RANGE: 30-1000 MHz

MEASURED DISTANCE: 10 M

Frequency (MHz)	Correction Factor (dB)	Reading Value (dBuV)	Emission Level (dBuV/m)	Limit (dBuV/m)	Margin (dB)	Antenna Height (cm)	Table Angle (Degree)
45.37	11.5	25.3	36.8	40.0	-3.2	100	282
58.83	7.5	25.2	32.7	40.0	-7.3	100	268
120.56	12.4	8.3	20.7	40.0	-19.3	100	0
167.00	12.4	11.9	24.3	40.0	-15.7	100	200
171.79	11.8	8.4	20.2	40.0	-19.8	100	340
200.44	12.2	21.8	34.0	40.0	-6.0	100	0
213.53	12.6	17.3	29.9	40.0	-10.1	100	1
234.04	13.3	21.0	34.3	47.0	-12.7	100	12
267.45	15.0	25.4	40.4	47.0	-6.6	100	0
534.51	24.5	18.6	43.1	47.0	-3.9	359	346
668.15	26.1	17.5	43.6	47.0	-3.4	265	326

- REMARKS:
1. Emission level (dBuV/m) = Correction Factor (dB)  
+ Reading value (dBuV).
  2. Correction Factor (dB) = Ant. Factor (dB)+Cable loss (dB)
  3. The other emission levels were very low against the limit.
  4. Margin value = Emission level - Limit value



## 5. TEST RESULTS (IMMUNITY)

### 5.1 GENERAL DESCRIPTION

Generic Standard	:	EN 50082-2: 1995	
Basic Standard	:	EN 61000-4-2	(Electrostatic Discharge, ESD, 8kV air discharge, 4kV Contact discharge, Performance Criterion B)
Specification and Performance Criteria		EN 61000-4-3	(Radio-Frequency Electromagnetic Field Susceptibility Test, RS, 80-1000 MHz, 10V/m, 80% AM (1kHz), Performance Criterion A)
		EN 61000-4-4	(Electrical Fast Transient/Burst, EFT, Power line: 2kV, Signal line: 1kV, Performance Criterion B)
		EN 61000-4-6	(Conducted Radio Frequency Disturbances Test, CS, 0.15-80 MHz, 10V/m, 80% AM, 1kHz, Performance Criterion A)
		EN 61000-4-8	(Power Frequency Magnetic Field Test, 50 Hz, 30A/m, Performance Criterion A)
		ENV 50204	(Radio-Frequency Electromagnetic Field, Pulse modulated, 900+/-5 MHz, 10V/m, 50 % duty cycle, Rep. Frequency 200 Hz, Performance Criterion A)
Input Voltage	:	48 Vdc	
Temperature	:	21 degree C	
Humidity	:	57 %	
Atmospheric Pressure	:	990 mbar	

### 5.2 PERFORMANCE CRITERIA DESCRIPTION

- Criterion A - The apparatus shall continue to operate as intended. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended.
- Criterion B - The apparatus shall continue to operate as intended after the test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended.
- Criterion C - Temporary loss of function is allowed, provided the function is self-recoverable or can be restored by the operation of the controls.

### 5.3 EUT OPERATION CONDITION

Same as item 4.2.





## 5.5 TEST RESULT OF RADIATED ELECTROMAGNETIC FIELDS (RS)

Basic Standard : EN 61000-4-3  
Frequency range : 80 MHz - 1000 MHz  
Field strength : 10 V/m  
Modulation : 1kHz Sine Wave, 80%, AM Modulation  
Frequency step : 1 % of fundamental  
Polarity of Antenna : Horizontal and Vertical  
Test distance : 3 m

Test Result		Remarks
Criterion A	PASS	Model: IPC-622P4-30RD

Note: Four sides of EUT are verified separately.

### Description of test result:

There was no change compared with initial operation during the test.



## 5.6 TEST RESULT OF ELECTRICAL FAST TRANSIENT (EFT)

Basic Standard : EN 61000-4-4  
Test Voltage : Power Line - 2 kV  
Signal/Control Line - NA  
Polarity : Positive/Negative  
Impulse Frequency : 5 kHz  
Tr / Tn : 5/50 ns  
Burst Duration : 15 ms  
Burst Period : 300 ms  
Test Duration : Not less than 1 min.

Test Result		Remarks
Criterion B	PASS	Model: IPC-622P4-30RD

### OBSERVATION DESCRIPTION

Test Point	Polarity	Test Level (kV)	Result
ANODE	+ / -	2	Note 1
CATHODE	+ / -	2	Note 1
GND	+ / -	2	Note 1

### Description of test result:

Note 1: Keyboard loses its function during the test and recoverable after it is reset.



## 5.7 TEST RESULT OF CONDUCTED RADIO FREQUENCY DISTURBANCES (CS)

Basic Standard : EN 61000-4-6  
Frequency range : 0.15 MHz - 80 MHz  
Field strength : 10 V/m  
Modulation : 1kHz Sine Wave, 80%, AM Modulation  
Frequency step : 1 % of fundamental  
Coupled cable : DC power, Anode and Cathode (Unshielded)  
Coupling device : CDN-M3 (3 wires)

Test Result		Remarks
Criterion A	PASS	Model: IPC-622P4-30RD

### OBSERVATION DESCRIPTION

There was no change compared with initial operation during the test.





## 5.8 TEST RESULT OF POWER FREQUENCY MAGNETIC FIELD

Basic Standard : EN 61000-4-8  
Frequency range : 50Hz  
Field strength : 30 A/m  
Observation Time : 1 minute  
Inductance coil : Rectangular type, 1mx1m

Test Result		Remarks
Criterion A	PASS	Model: IPC-622P4-30RD

### OBSERVATION DESCRIPTION

There was no change compared with initial operation during the test.



## 5.9 TEST RESULT OF RADIO-FREQUENCY ELECTROMAGNETIC FIELD, PULSE MODULATED

Basic Standard : ENV 50204  
Frequency range : 900 +/- 5 MHz  
Field strength : 10 V/m  
Modulation : 200Hz, Square Wave, 50% Duty Cycle  
Dwell Time : 30 second  
Polarity of Antenna : Horizontal and Vertical  
Test distance : 3 m

Test Result		Remarks
Criterion A	PASS	Model: IPC-622P4-30RD

Note: Four sides of EUT are verified separately.

### OBSERVATION DESCRIPTION

There was no change compared with initial operation during the test.

## 6. PHOTOGRAPHS OF THE TEST CONFIGURATION

### RADIATED EMISSION TEST

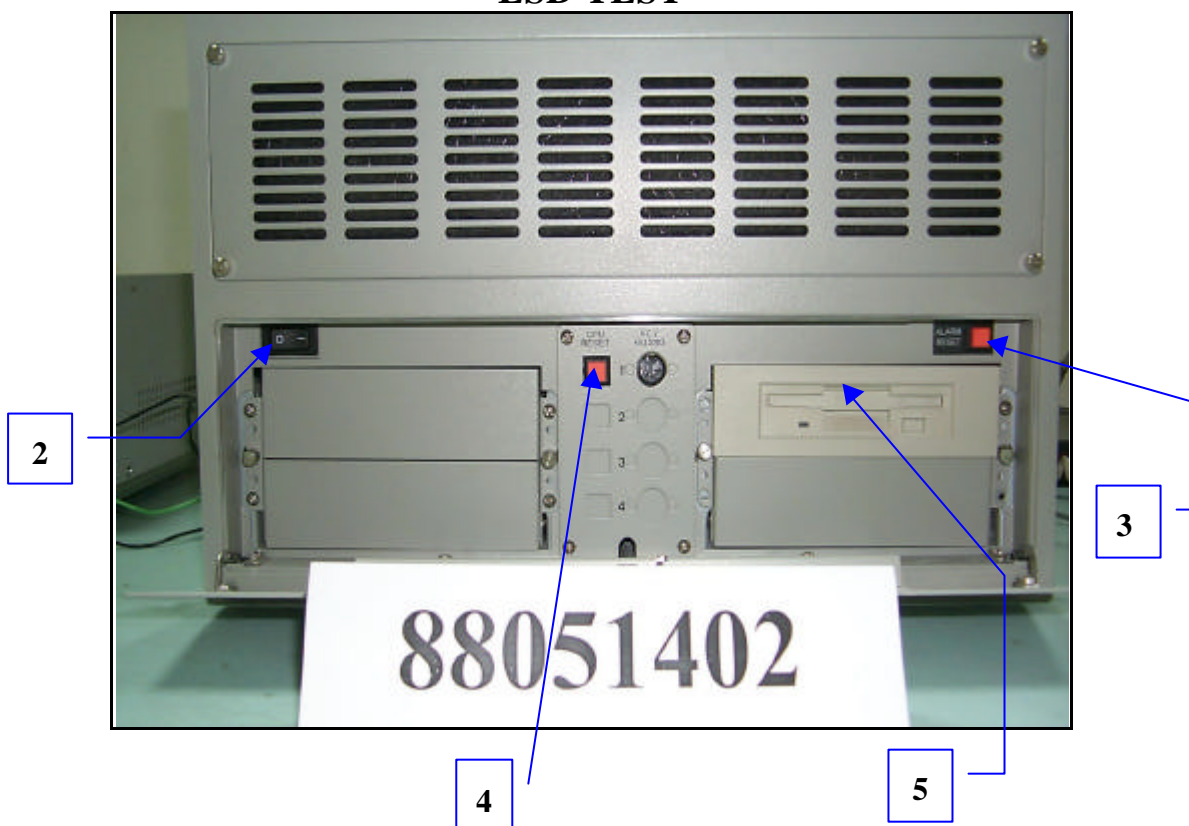


## ESD TEST

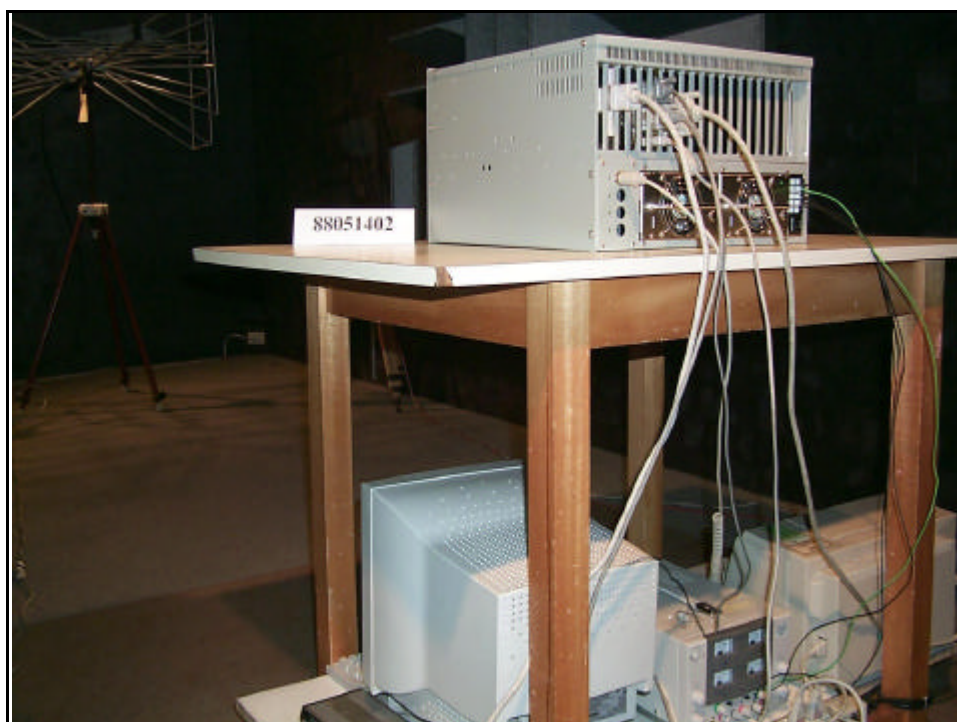




## ESD TEST



## RS TEST & PULSE MODULATION TEST



## EFT TEST

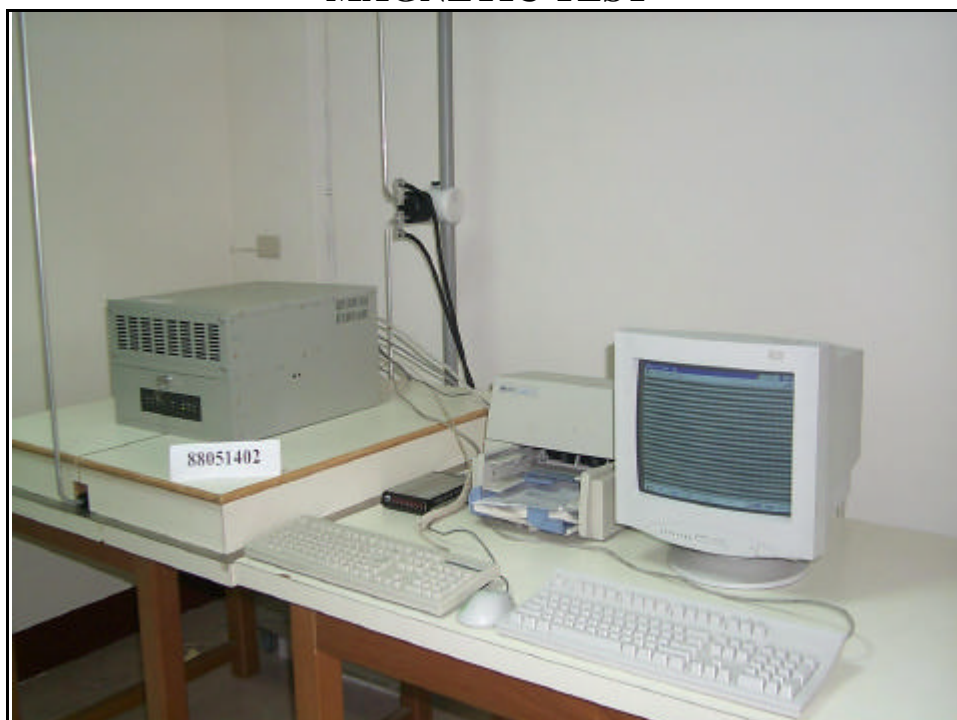


## CONDUCTED SUSCEPTIBILITY TEST





## MAGNETIC TEST







## 7. APPENDIX - INFORMATION OF THE TESTING LABORATORY

### Information of the testing laboratory

We, ADT Corp., are founded in 1988, to provide our best service in EMC and Safety consultation. Our laboratory is accredited by the following approval agencies according to ISO/IEC Guide 25 or EN 45001:

- |               |                                      |
|---------------|--------------------------------------|
| ● USA         | FCC, UL, NVLAP                       |
| ● Germany     | TUV Rheinland<br>TUV Product Service |
| ● Japan       | VCCI                                 |
| ● New Zealand | RFS                                  |
| ● Norway      | NEMKO, DNV                           |
| ● U.K.        | INCHCAPE, SGS                        |
| ● R.O.C.      | BSMI                                 |

Enclosed please find some certificates of our laboratory obtained from approval agencies. If you have any comments, please feel free to contact us with the following:

**Lin Kou EMC Lab.:**  
Tel: 886-2-26032180  
Fax: 886-2-26022943

**Hsin Chu EMC Lab:**  
Tel: 886-35-935343  
Fax: 886-35-935342

**Lin Kou Safety Lab.:**  
Tel: 886-2-26093195  
Fax: 886-2-26093184

**Design Center:**  
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